

# Motor Control

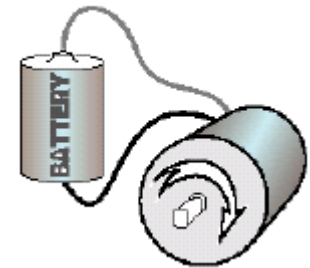
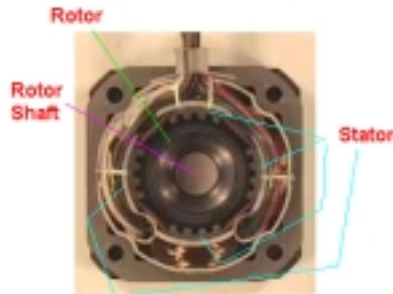
WWW.MWFTR.COM

Dr. Charles J. Kim



Department of Electrical and Computer  
Engineering

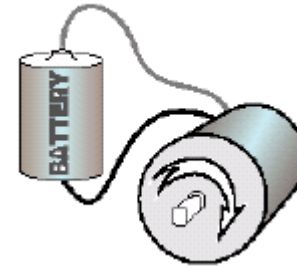
Howard University



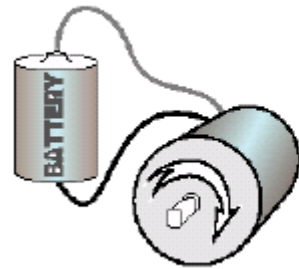
EECE691: Embedded Computing

# Motors and Control Methods

- DC Motor Control
  - Forward, Reverse, Stop
  - Control by Manual Switch
  - Control by Relay
  - Control by Transistor
  - Control by H-Bridge
  - Control by Motor Driver
- DC Stepper Motor Control
  - Bipolar Stepper Motor
    - Control Driver
  - Unipolar Stepper Motor
    - Control Driver



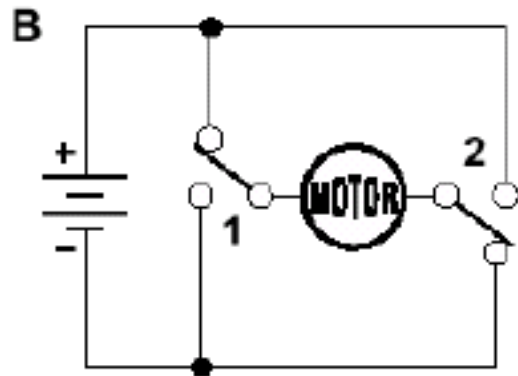
# DC Motors and Manual Control



FORWARD

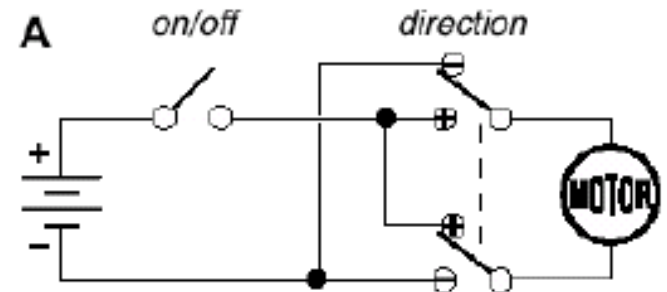


REVERSE

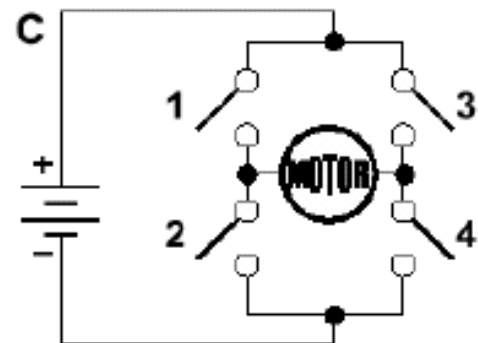


1 UP, 2 UP = STOP (BRAKE)  
 1 UP, 2 DOWN = FORWARD  
 1 DOWN, 2 UP = REVERSE  
 1 DOWN, 2 DOWN = STOP (BRAKE)

A pair of SPDT switches controls on/off and direction; brakes to a stop



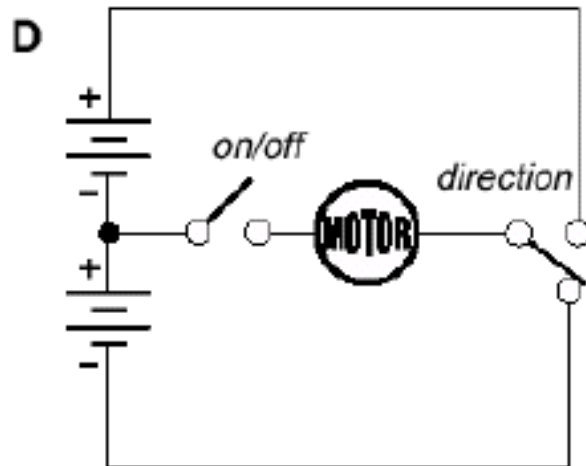
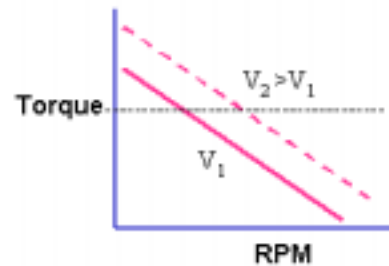
SPST switch controls on/off;  
 DPDT switch sets direction



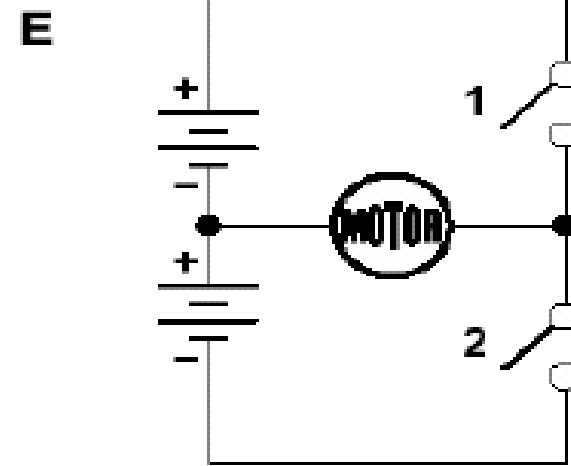
ALL OFF = STOP (LOOSE)  
 1 + 4 ON = FORWARD  
 2 + 3 ON = REVERSE  
 1 + 3 ON = STOP (BRAKE)  
 2 + 4 ON = STOP (BRAKE)  
 1 + 2 ON = NOT ALLOWED  
 3 + 4 ON = NOT ALLOWED

Four SPST switches (H bridge) control on/off, direction & braking

# DC Motors and Manual Control



SPST switches controls on/off;  
SPDT sets direction



BOTH OFF = STOP (LOOSE)  
1 ON = FORWARD  
2 ON = REVERSE  
1 + 2 ON = NOT ALLOWED

Two SPST switches (half bridge)  
control on/off & direction

# Selector Switch

- SPST: Single pole single throw.
- SPDT: Single pole double throw.
- DPST: Double pole single throw.
- DPDT: Double pole double throw.
- DP3T: Double pole three throw.
- DP4T: Double pole four throw.
- 3PDT: Three pole double throw.
- 3P3T: Three pole three throw.



# Selector Switch Diagram



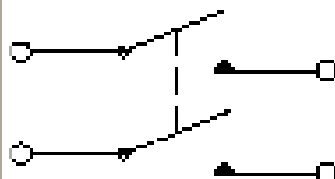
**Form A - SPST-NO**

Single Pole - Single Throw  
Normally Open



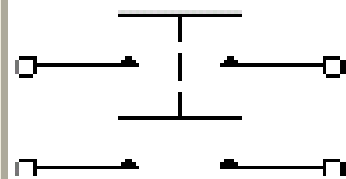
**Form X - SPST-DB-NO**

Single Pole - Single Throw  
Double Break - Normally Open



**Form AA - DPST-NO**

Double Pole - Single Throw  
Normally Open



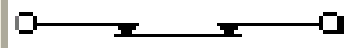
**Form XX - DPST-DB-NO**

Double Pole - Single Throw  
Double Break - Normally Open



**Form B - SPST-NC**

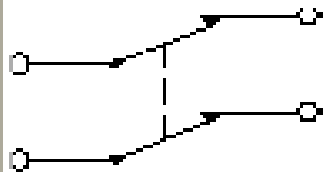
Single Pole - Single Throw  
Normally Closed



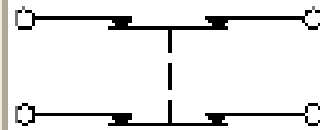
**Form Y - SPST-DB-NC**

Single Pole - Single Throw  
Double Break - Normally Closed

# Switch Diagram



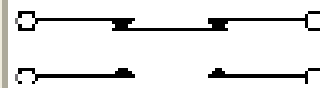
**Form BB - DPST-NC**  
 Double Pole - Single Throw  
 Normally Closed



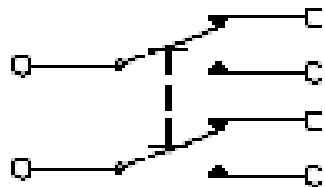
**Form YY - DPST-DB-NC**  
 Double Pole - Single Throw  
 Double Break - Normally Closed



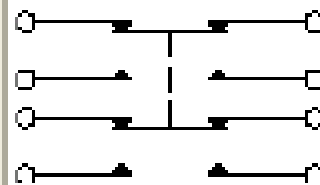
**Form C - SPDT**  
 Single Pole - Double Throw



**Form Z - SPDT-DB**  
 Single Pole - Double Throw  
 Double Break

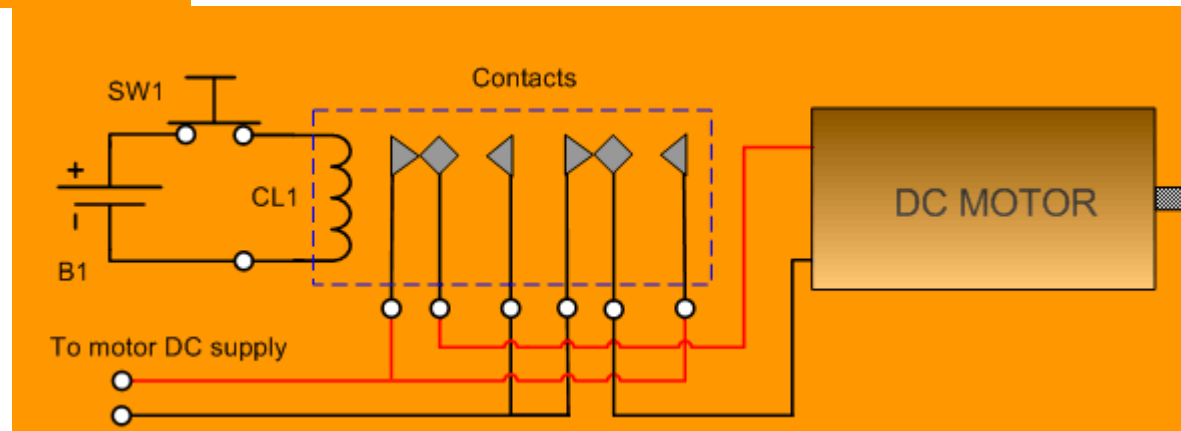
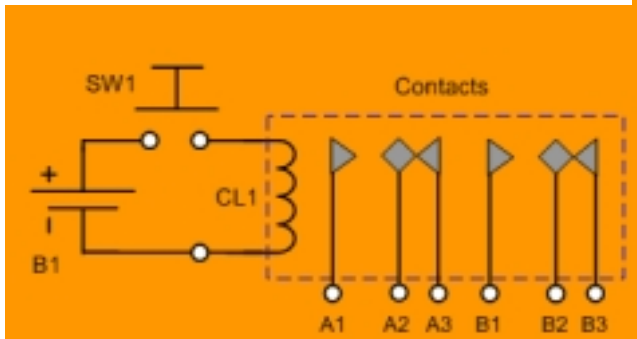
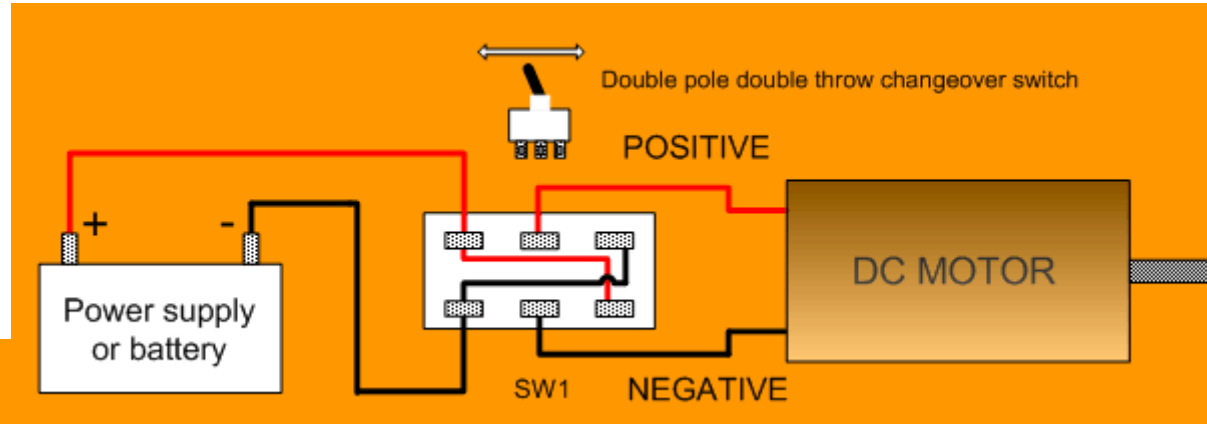


**Form CC - DPDT**  
 Double Pole - Double Throw



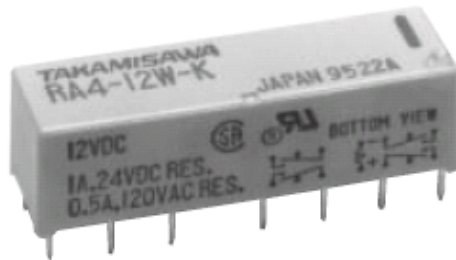
**Form ZZ - DPDT-DB**  
 Double Pole - Double Throw  
 Double Break

# DC Motor Control by Relay

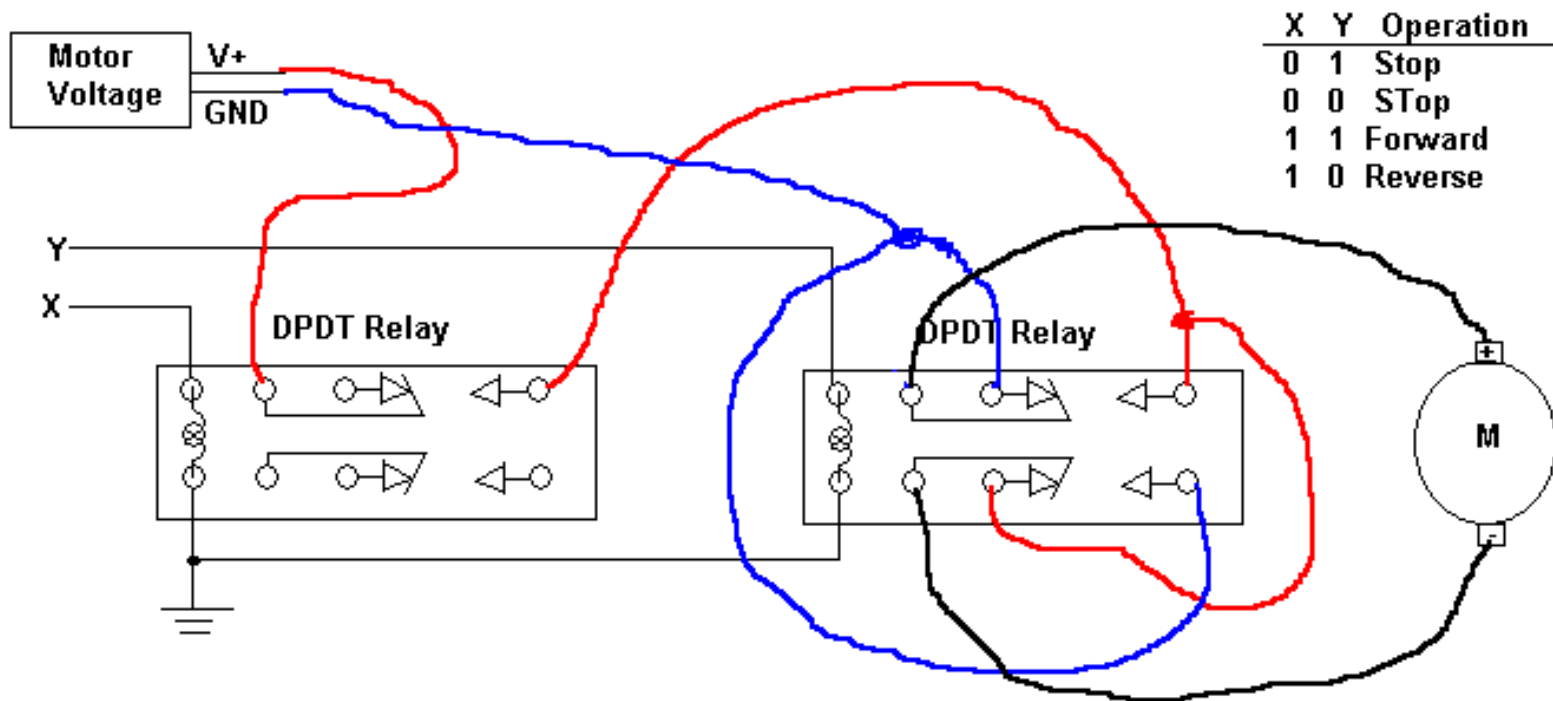




# Motor Control using a Relay

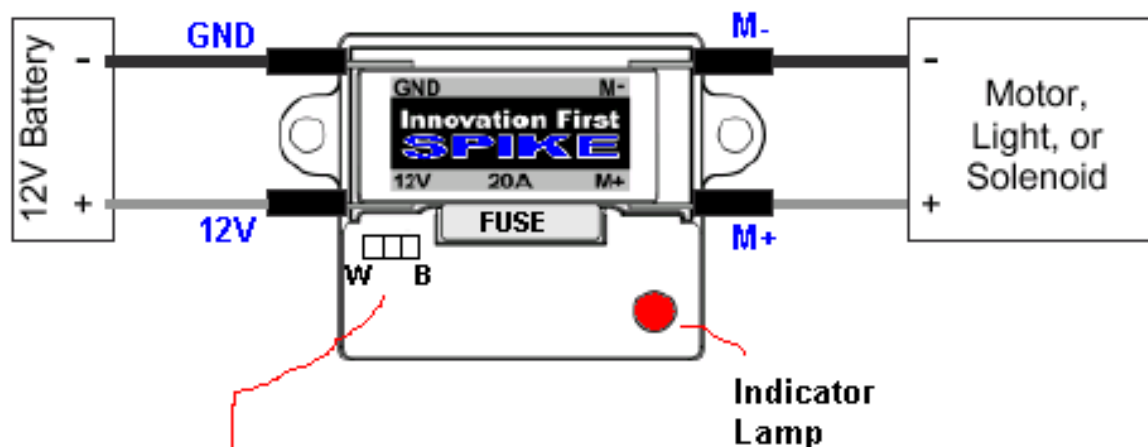


**4 POLES—1 to 2 A**



\*NOTE: Action Y first, then apply X

# DC Motor Control using High Current Relay



## Connector Details



			M+	M-	Lamp Color
GND	GND	GND	GND	GND	Orange
GND	+5V	GND	+12V	GND	Green
+5V	GND	GND	GND	+12V	Red
+5V	+5V	GND	+12V	+12V	Off

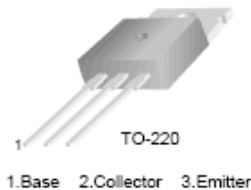
\*NOTE: Avoid this combination

Rev control      Fwd Control

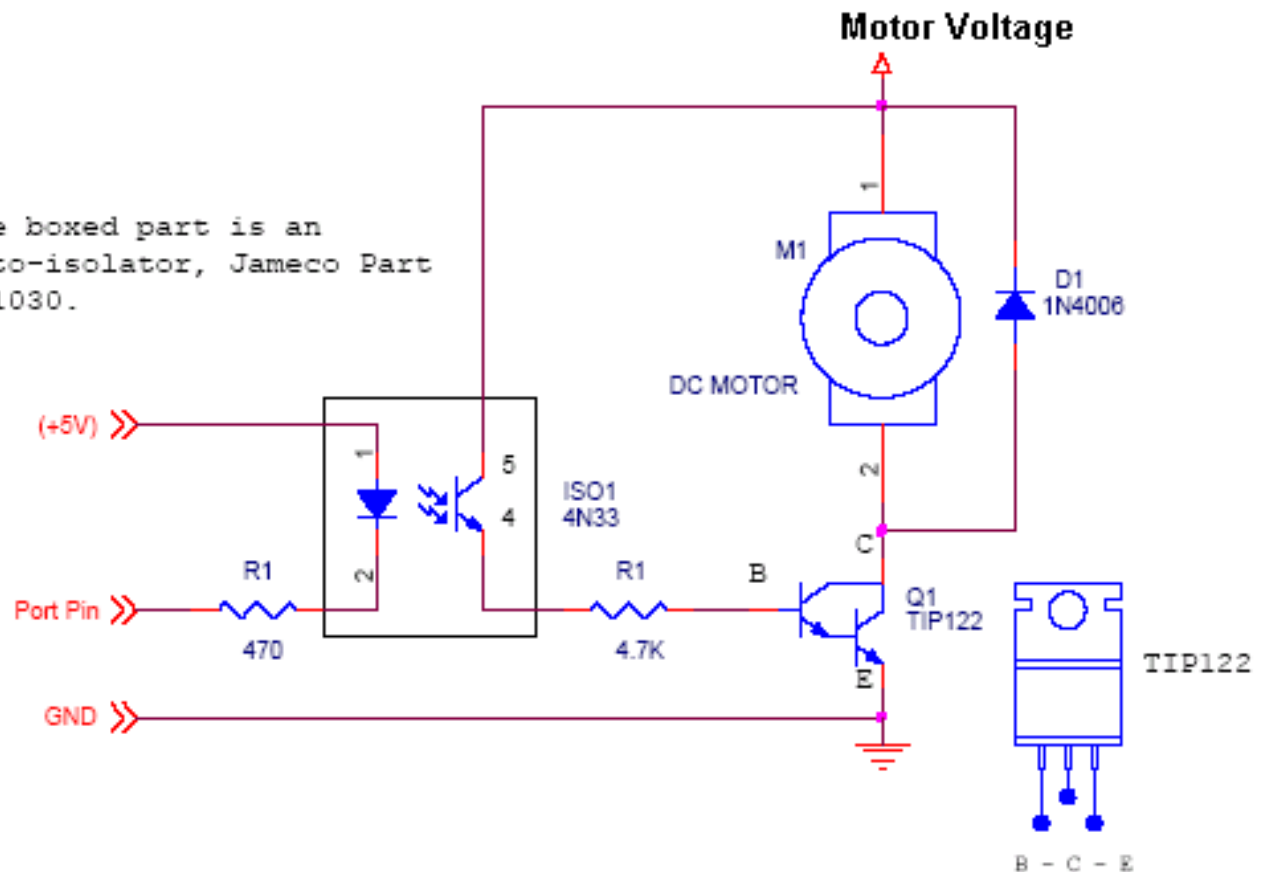
# DC Motor Control with Transistor



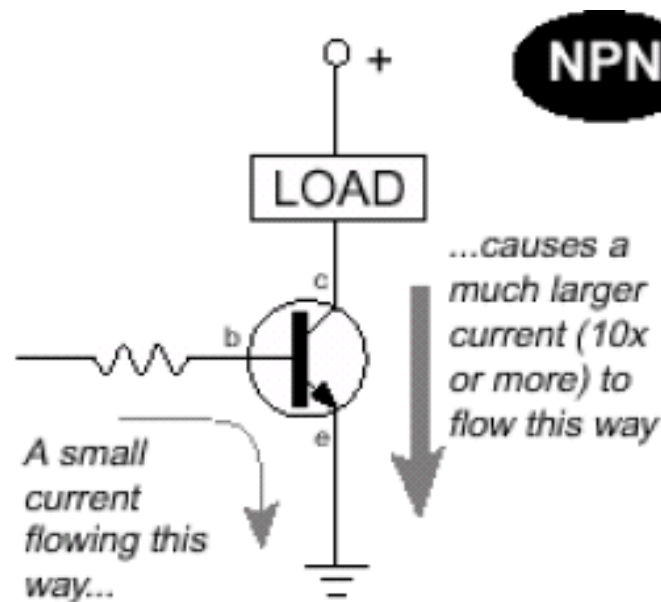
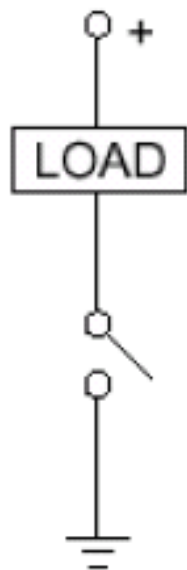
TIP41 Series(TIP41/41A/41B/41C)  
Medium Power Linear Switching Applications



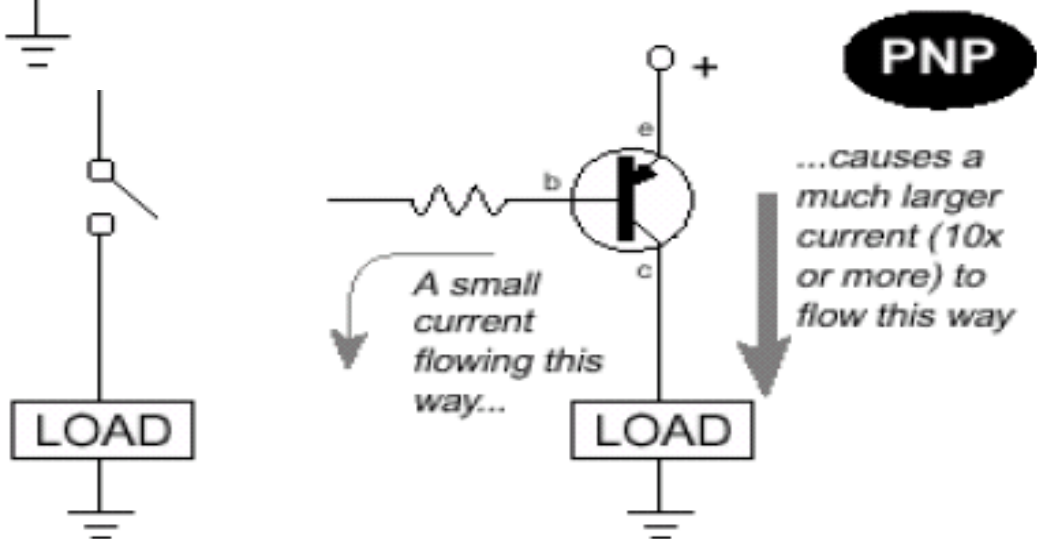
The boxed part is an opto-isolator, Jameco Part #41030.



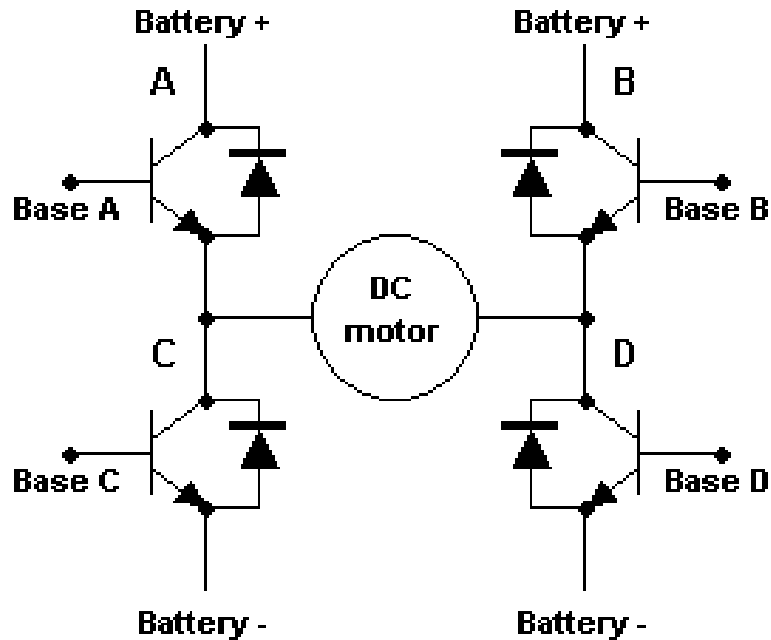
# Transistors for Control



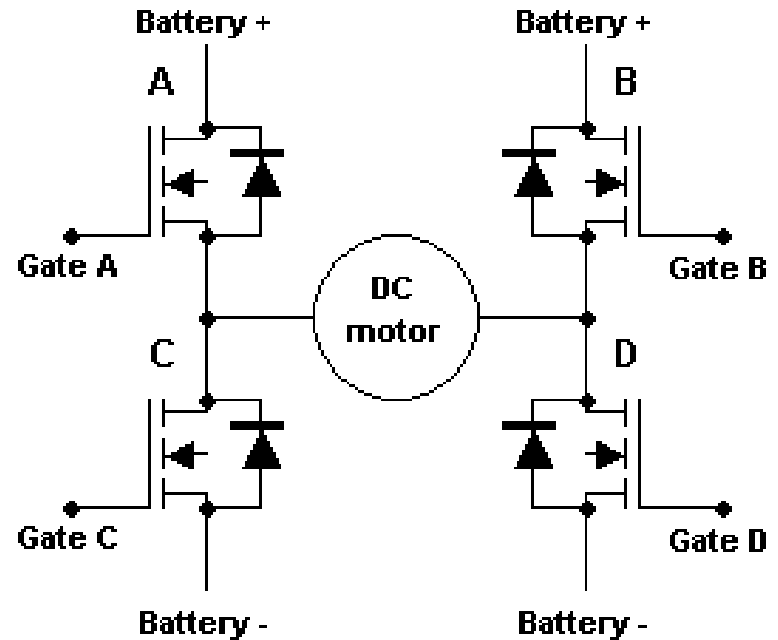
## Transistors



# Transistor vs. MOSFET



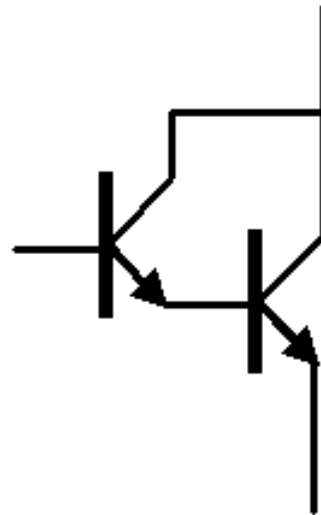
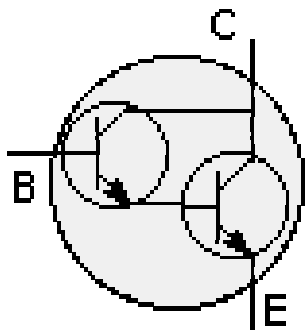
Transistor H-bridge



MOSFET H-bridge

# Darlington (Transistor)

- Connection of two bipolar transistors in tandem in a single device.
- High gain (or beta)
- Less space
- Invented by Bell Laboratories engineer Sidney Darlington.



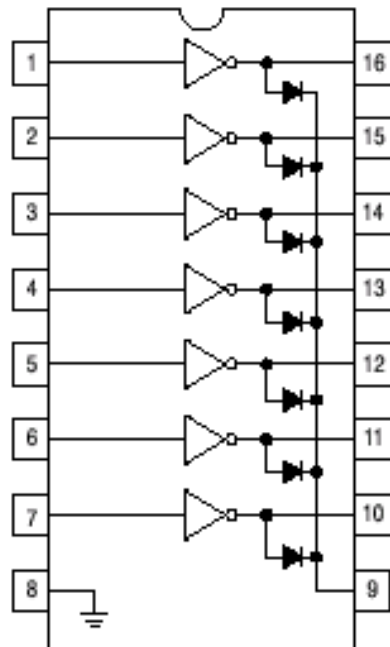
# Transistor Array



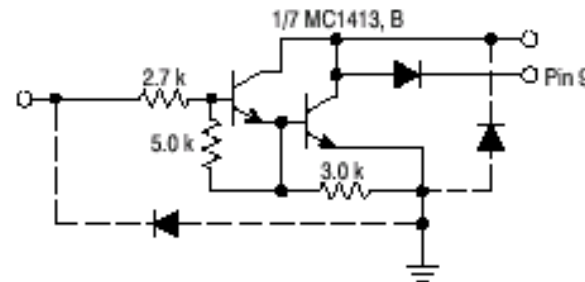
ON Semiconductor®

**MC1413, MC1413B, NCV1413B**

**High Voltage, High Current  
Darlington Transistor Arrays**



PDIP-16  
P SUFFIX  
CASE 648



# Darlington Array

**Allegro** 2003 THRU 2024

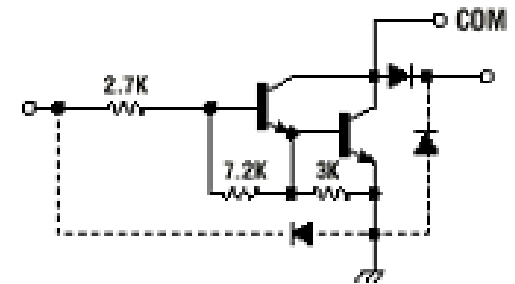
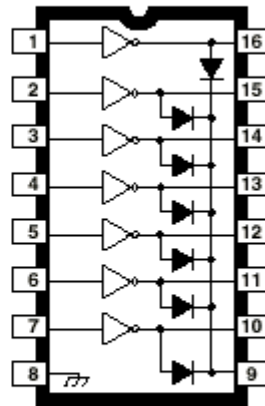
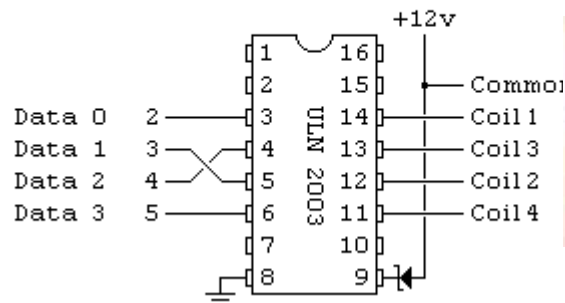
## FEATURES

- TTL, DTL, PMOS, or CMOS-Compatible Inputs
- Output Current to 500 mA
- Output Voltage to 95 V
- Transient-Protected Outputs

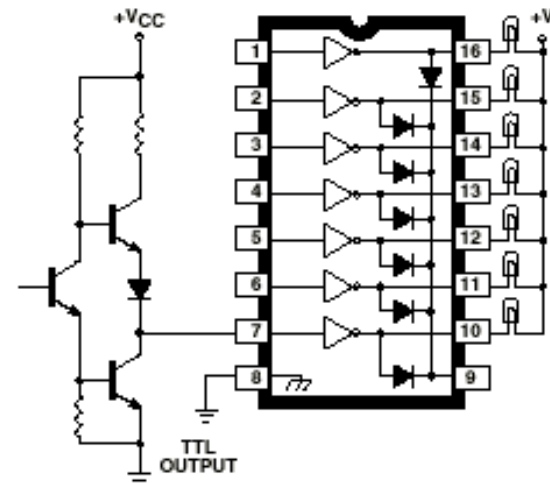
## HIGH-VOLTAGE, HIGH-CURRENT DARLINGTON ARRAYS

Ideally suited for interfacing between low-level logic circuitry and multiple peripheral power loads

### UNIPOLAR STEPPER CONTROL

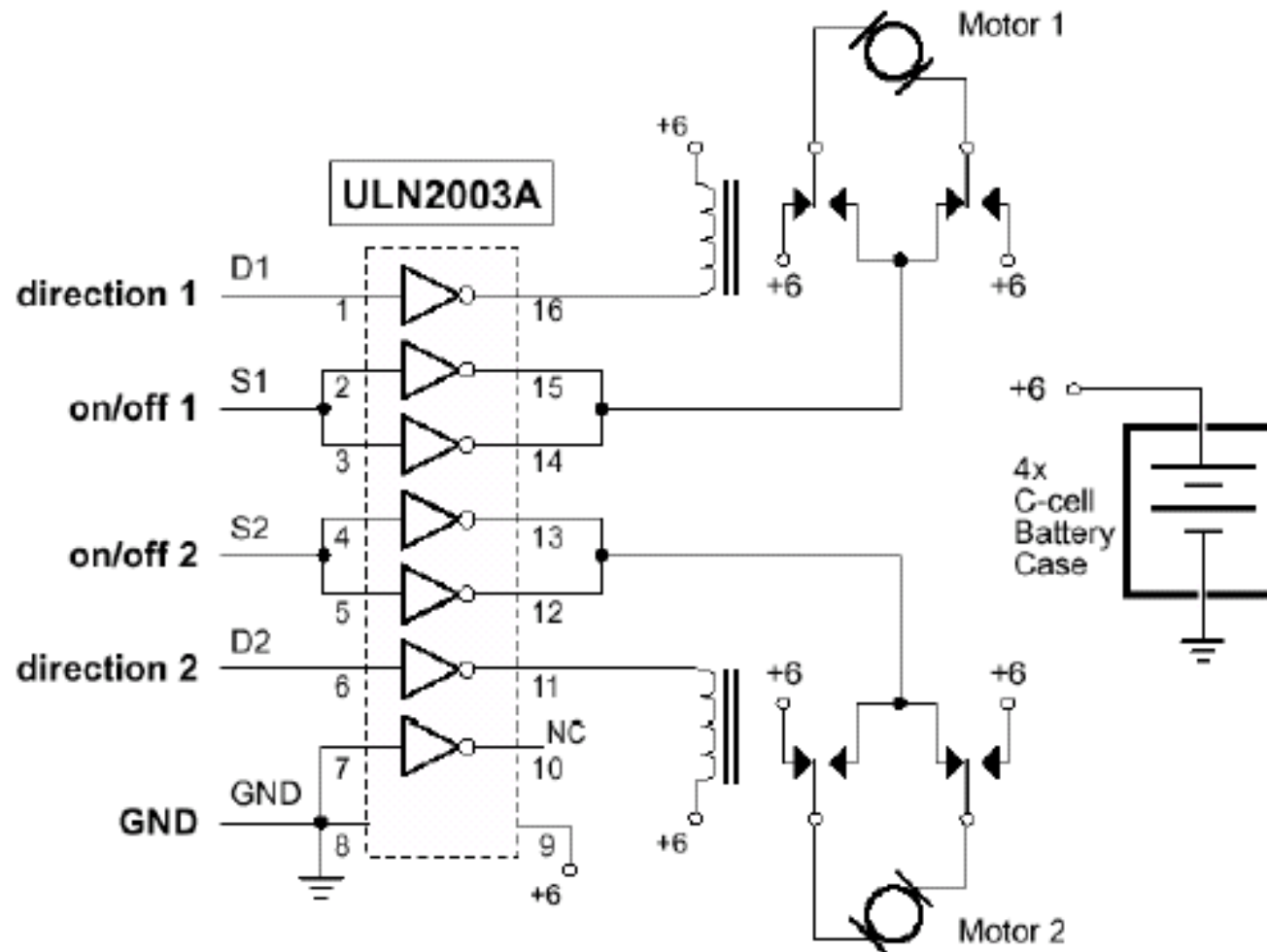


### TYPICAL APPLICATIONS





# Darlington with DPDT relays

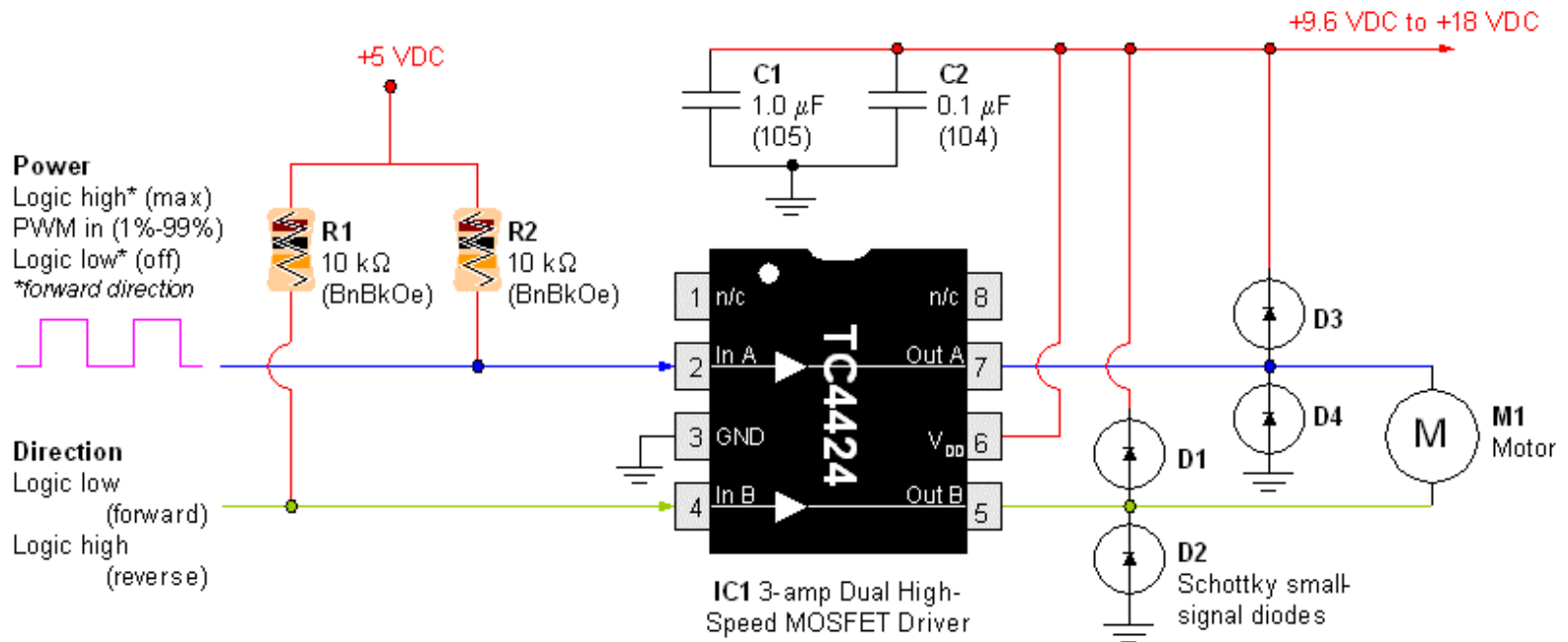


# MOSFET for Motor Control

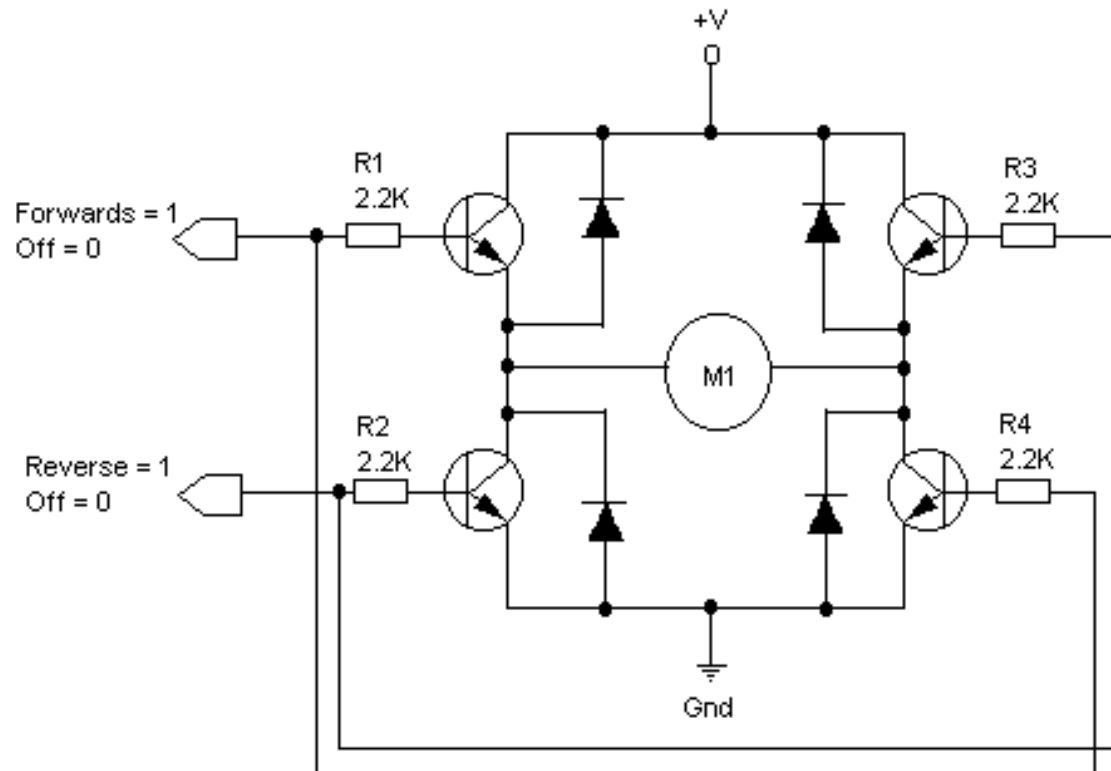


**MICROCHIP TC4423/TC4424/TC4425**

**3A Dual High-Speed Power MOSFET Drivers**



# DC Motor H-Bridge Control

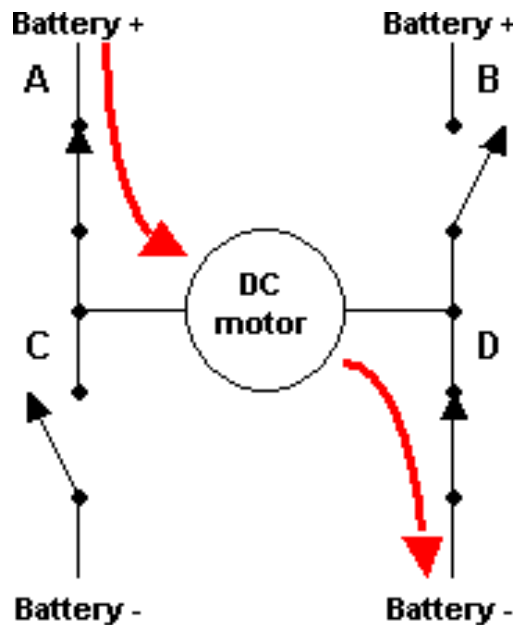


Diode 1N4002

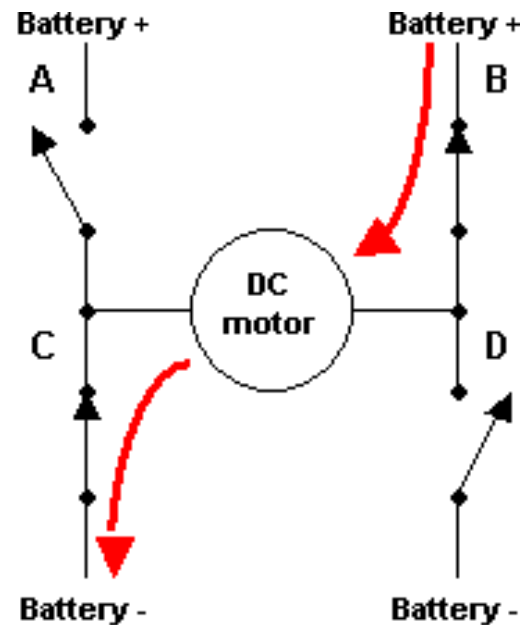
Transistor TIP41 NPN Power Transistor

Resistor 2.2 K 0.25 W

# Rotation Control using H-Bridge

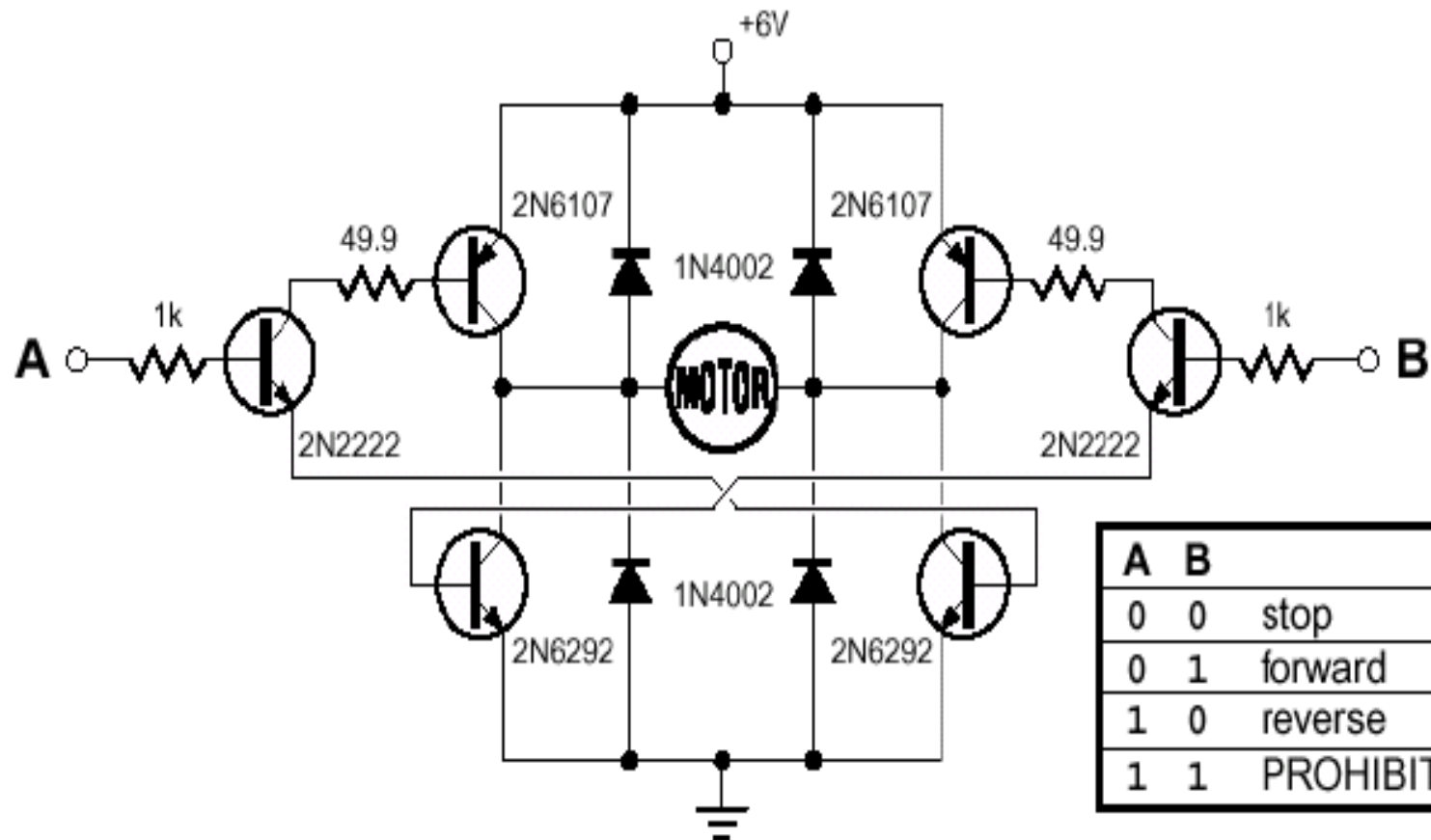


H-bridge CW rotation

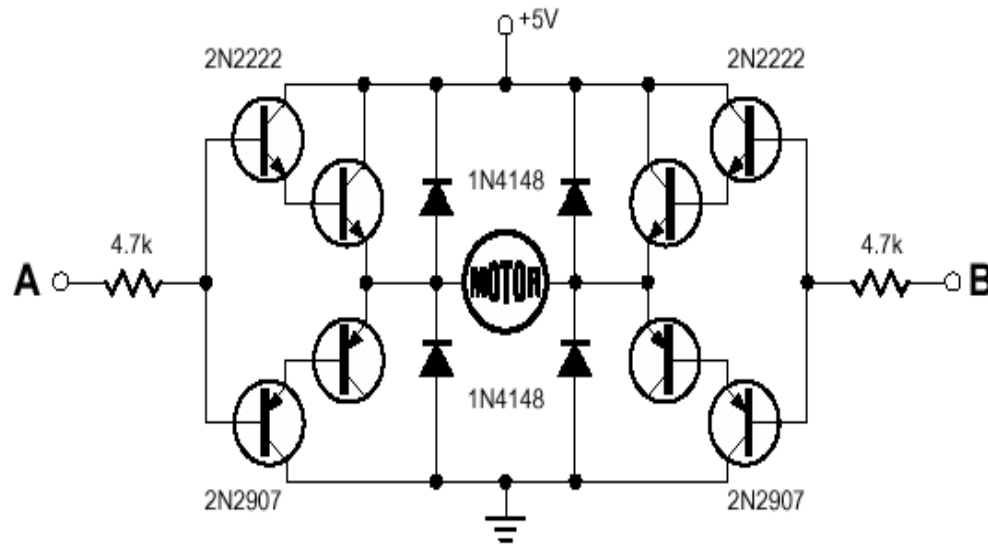


H-bridge CCW rotation

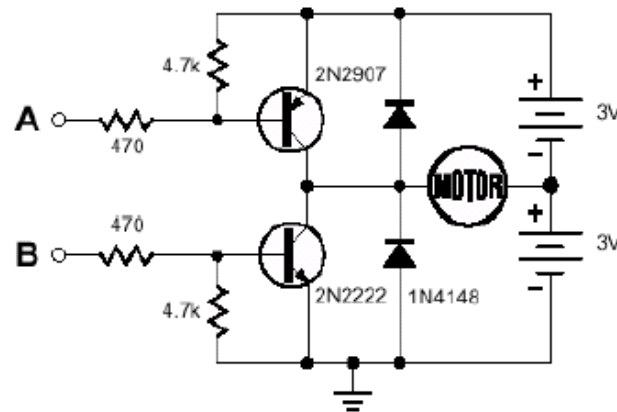
# Standard H-Bridge Control



# Full/Half H-Bridge



A	B	
0	0	stop
0	1	forward
1	0	reverse
1	1	stop



A	B	
0	0	forward
0	1	PROHIBITED
1	0	stop
1	1	reverse

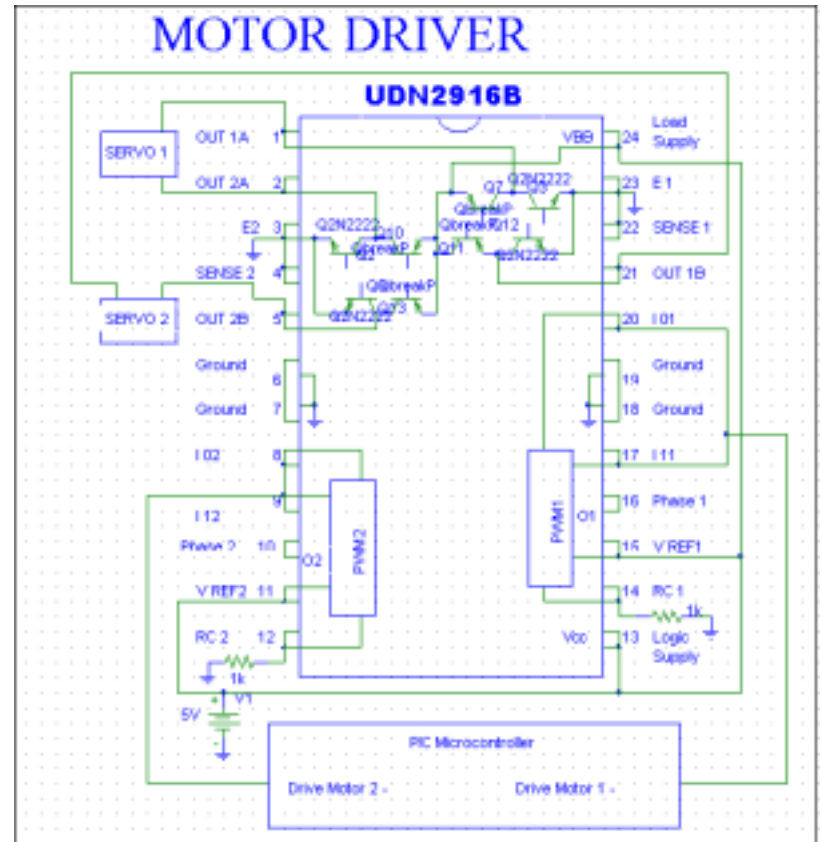
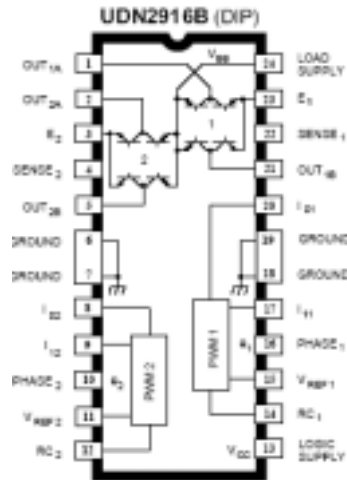
# Bridge Motor Driver



## 2916

### DUAL FULL-BRIDGE PWM MOTOR DRIVER

a bipolar stepper motor or bidirectionally control two dc motors.

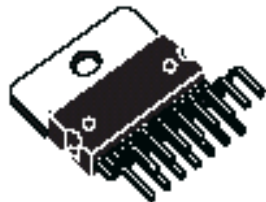


# Bridge Driver



**L298**

**DUAL FULL-BRIDGE DRIVER**

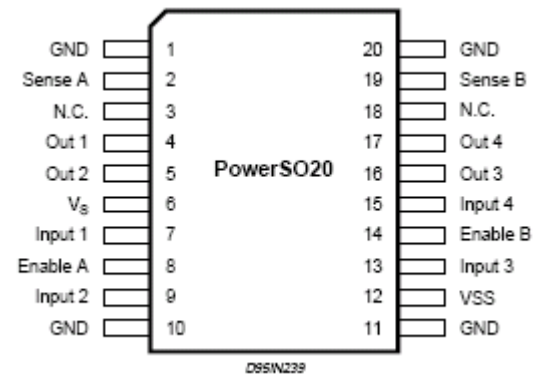
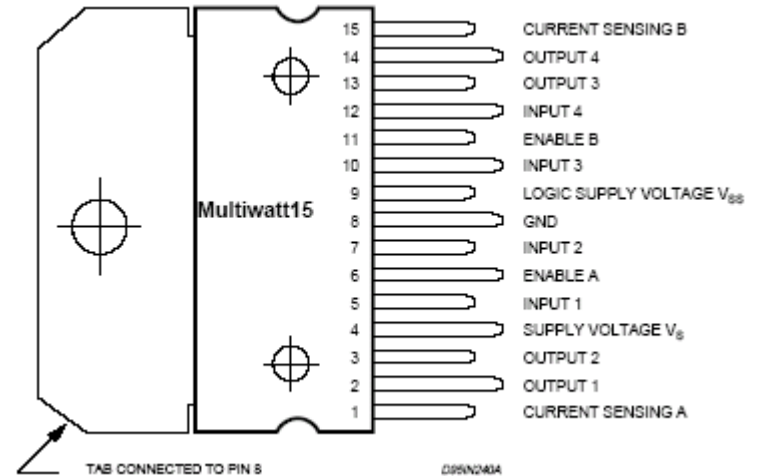


Multiwatt15



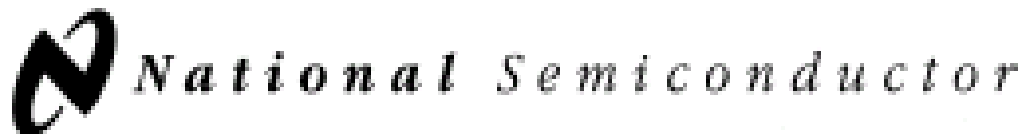
PowerSO20

ORDERING NUMBERS : L298N (Multiwatt Vert.)  
 L298HN (Multiwatt Horiz.)  
 L298P (PowerSO20)



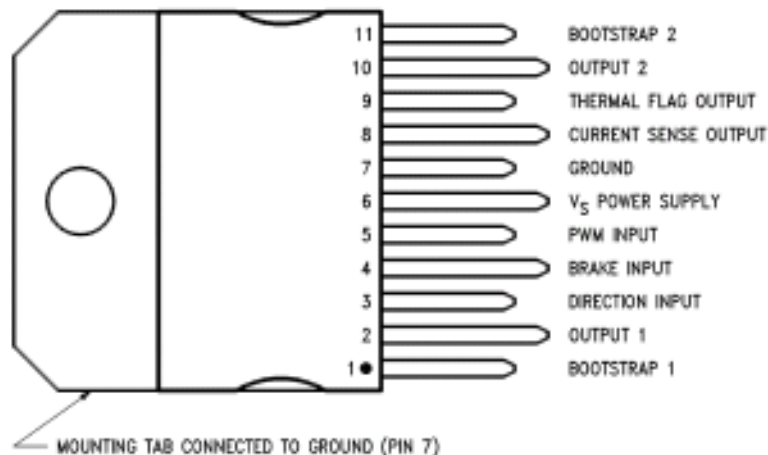


# H-Bridge Driver



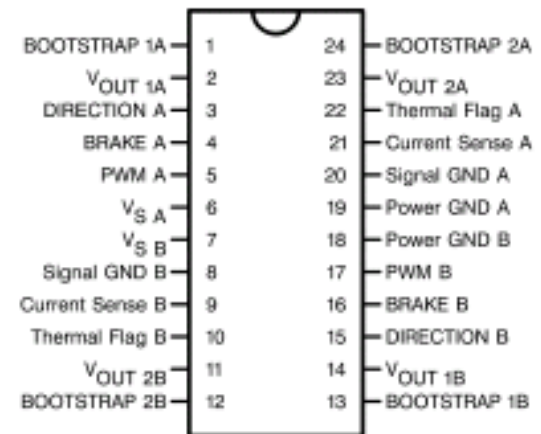
## LMD18200

### 3A, 55V H-Bridge



11-Lead TO-220 Package  
Top View  
Order Number LMD18200T

D0010500-2



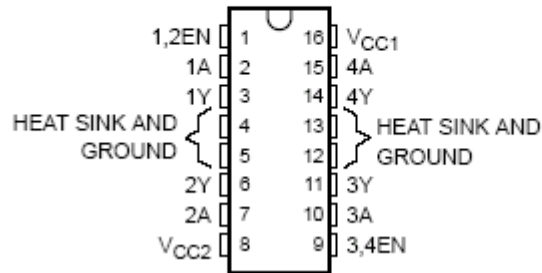
D0010500-25

24-Lead Dual-In-Line Package  
Top View  
Order Number LMD18200-2D-QV  
5962-9232501VXA  
LMD18200-2D/883  
5962-9232501MXA

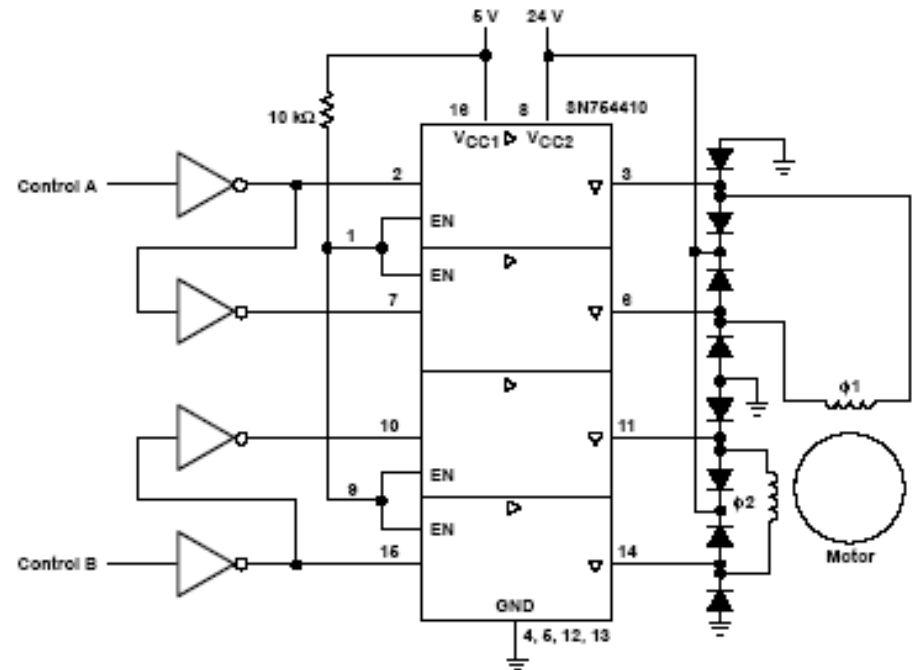
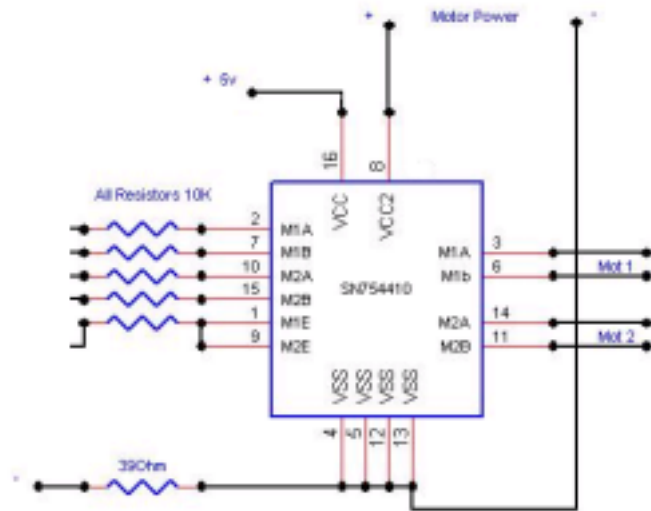
# Bridge Driver



SN754410  
QUADRUPLE HALF-H DRIVER



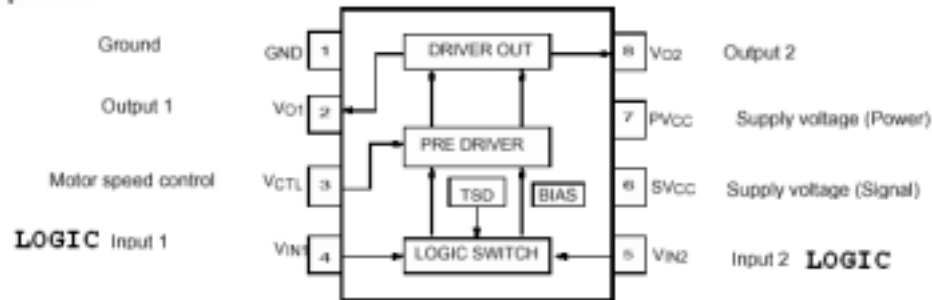
- 1-A Output-Current Capability Per Driver
- Applications Include Half-H and Full-H Solenoid Drivers and Motor Drivers
- Designed for Positive-Supply Applications
- Wide Supply-Voltage Range of 4.5 V to 36 V



# DC Motor Driver



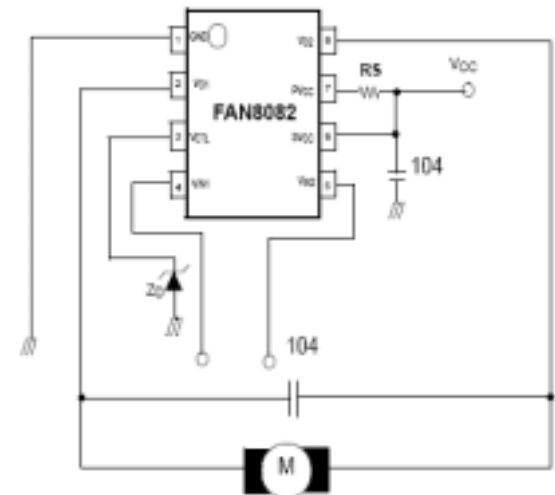
## FAIRCHILD FAN8082 Bi-directional DC Motor Driver



Parameter	Symbol	Operating voltage range
Operating supply voltage	SVcc, PVcc	7 - 18

LOGIC INPUT & OUTPUT TABLE

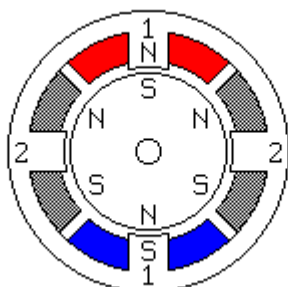
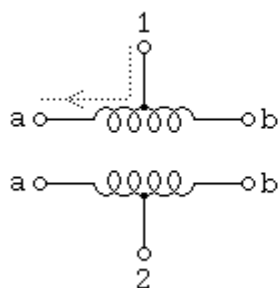
Input		Output		Motor
Pin #4	Pin #5	Pin #2	Pin #8	
Low	Low	*Low	*Low	Brake
High	Low	High	Low	Forward
Low	High	Low	High	Reverse
High	High	*Low	*Low	Brake



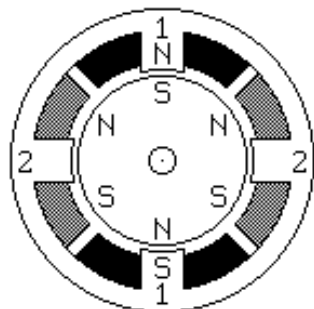
# Stepper Motors



## STEPPER MOTORS

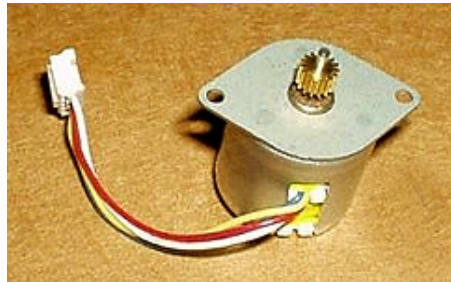


2-phase  
Unipolar (Single Polarity)



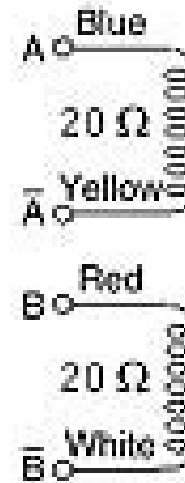
2-Phase  
Bipolar

# Stepper Motors



Bipolar Mode

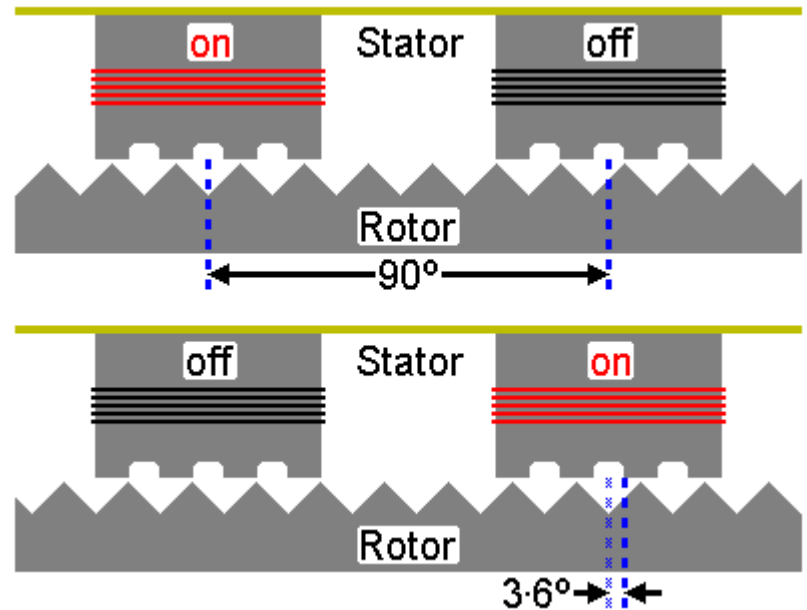
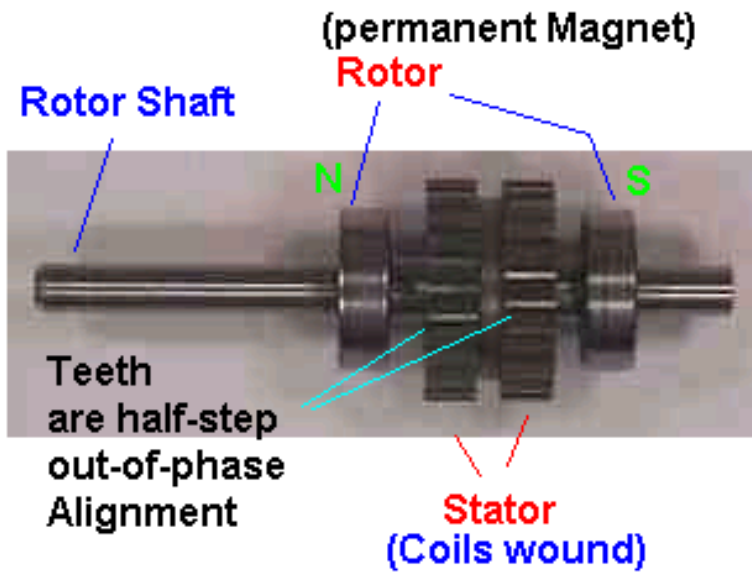
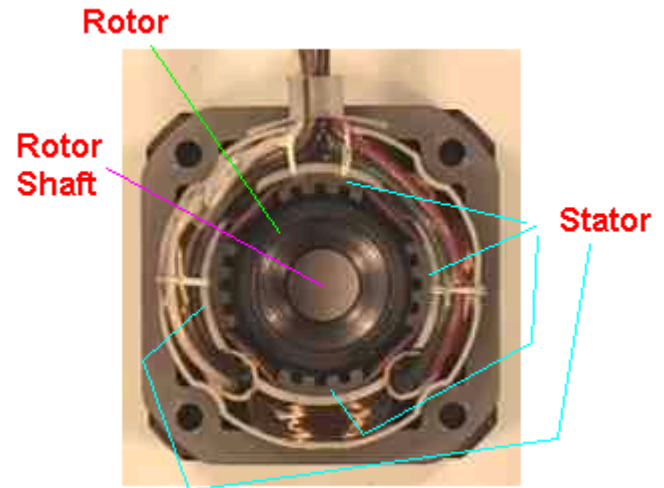
250 ma @ 5 vdc



	CW		CCW	
Blue	-	-	+	+
Yellow	+	+	-	-
Red	-	-	+	+
White	+	+	-	-

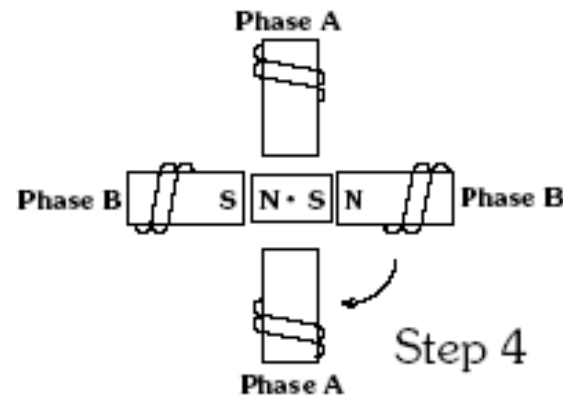
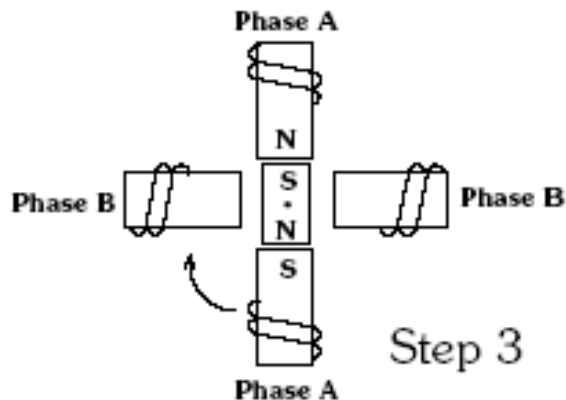
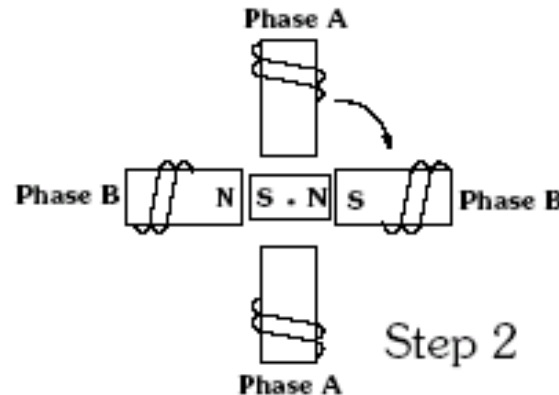
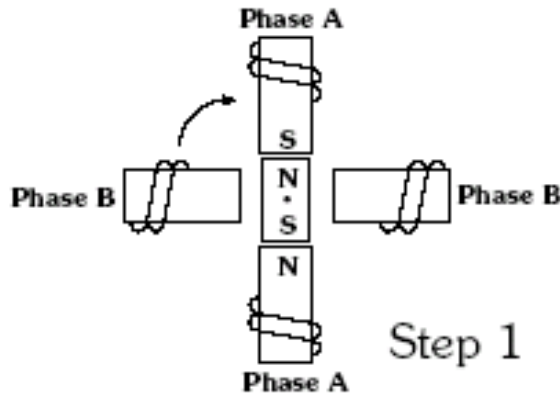
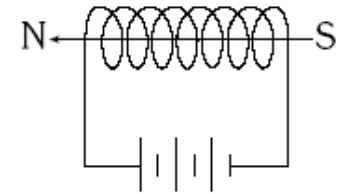


# Stepper Motor Structure



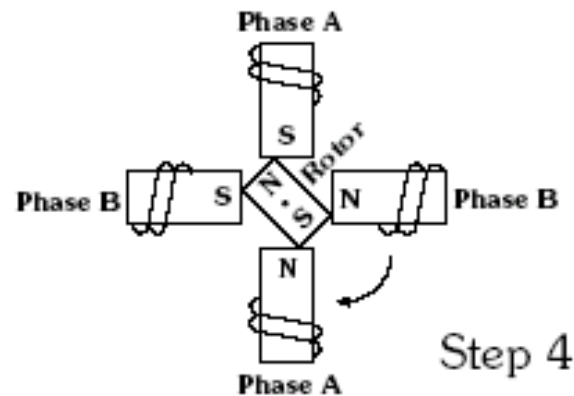
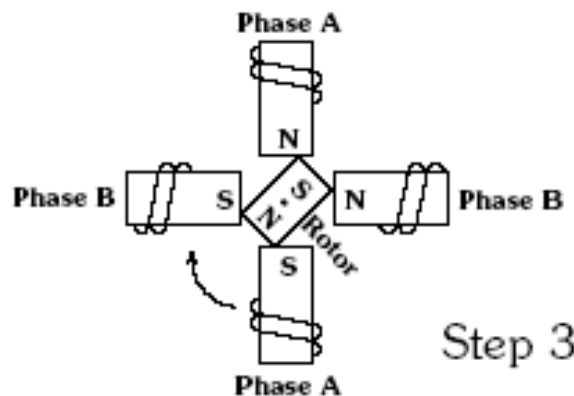
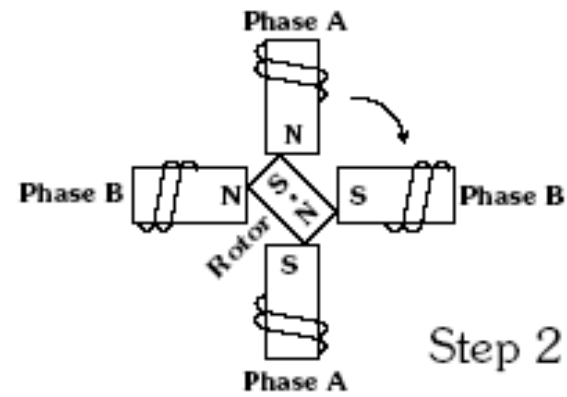
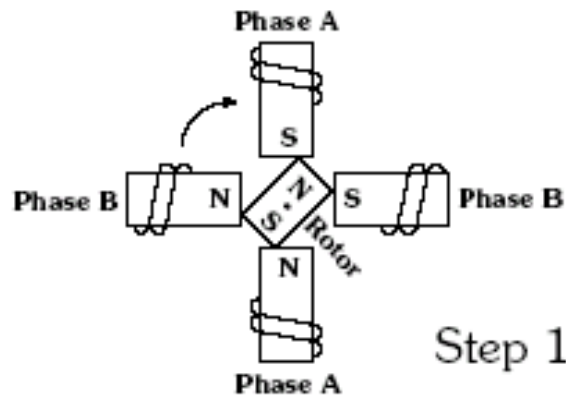
# Stepper Motor - Theory

- Magnetic Field Created by Energized Coil
- Steps for “One phase On” for two phase stepping motor



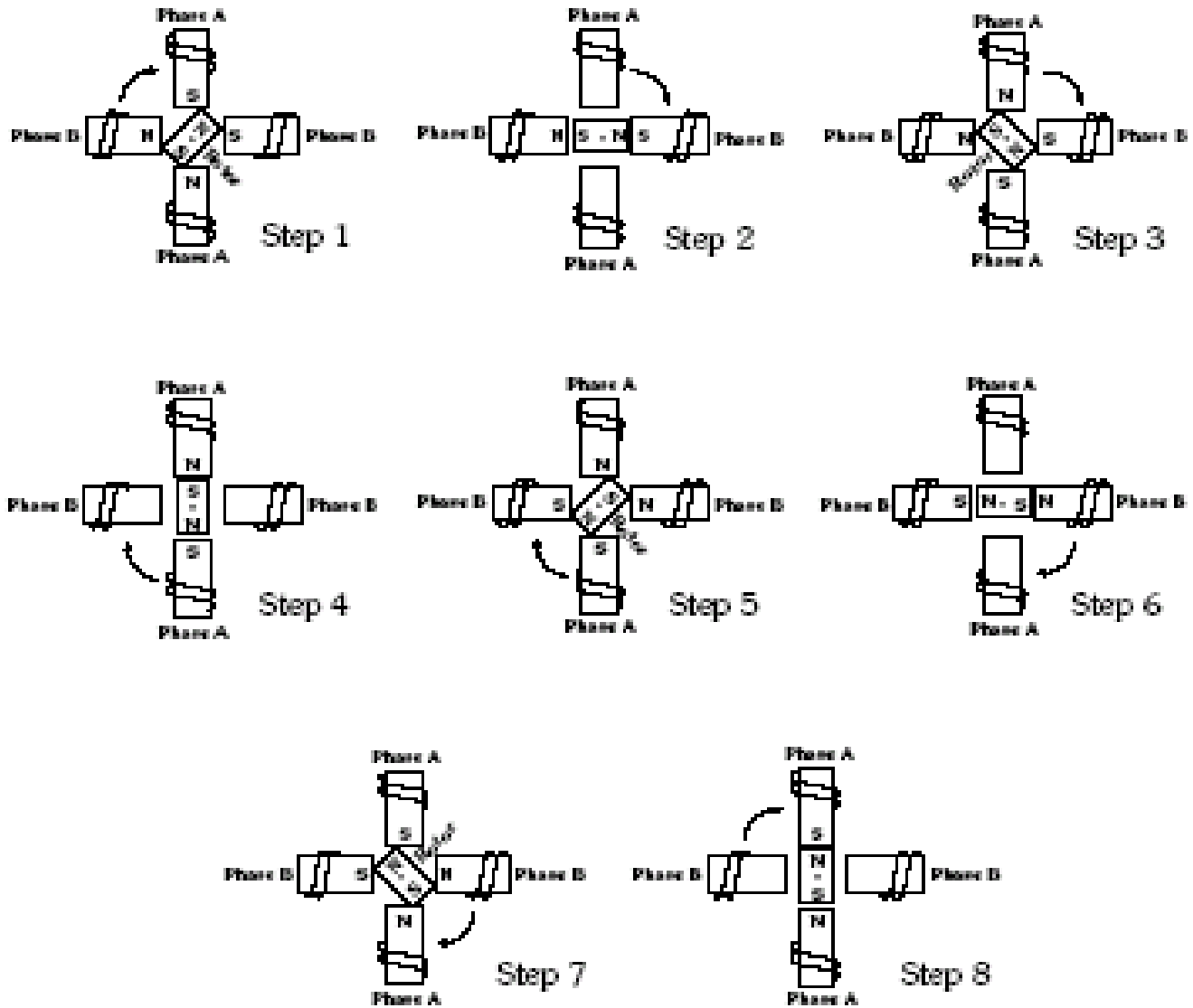
# Stepper Motor Theory

- “Two Phase On” for a 2-phase stepper

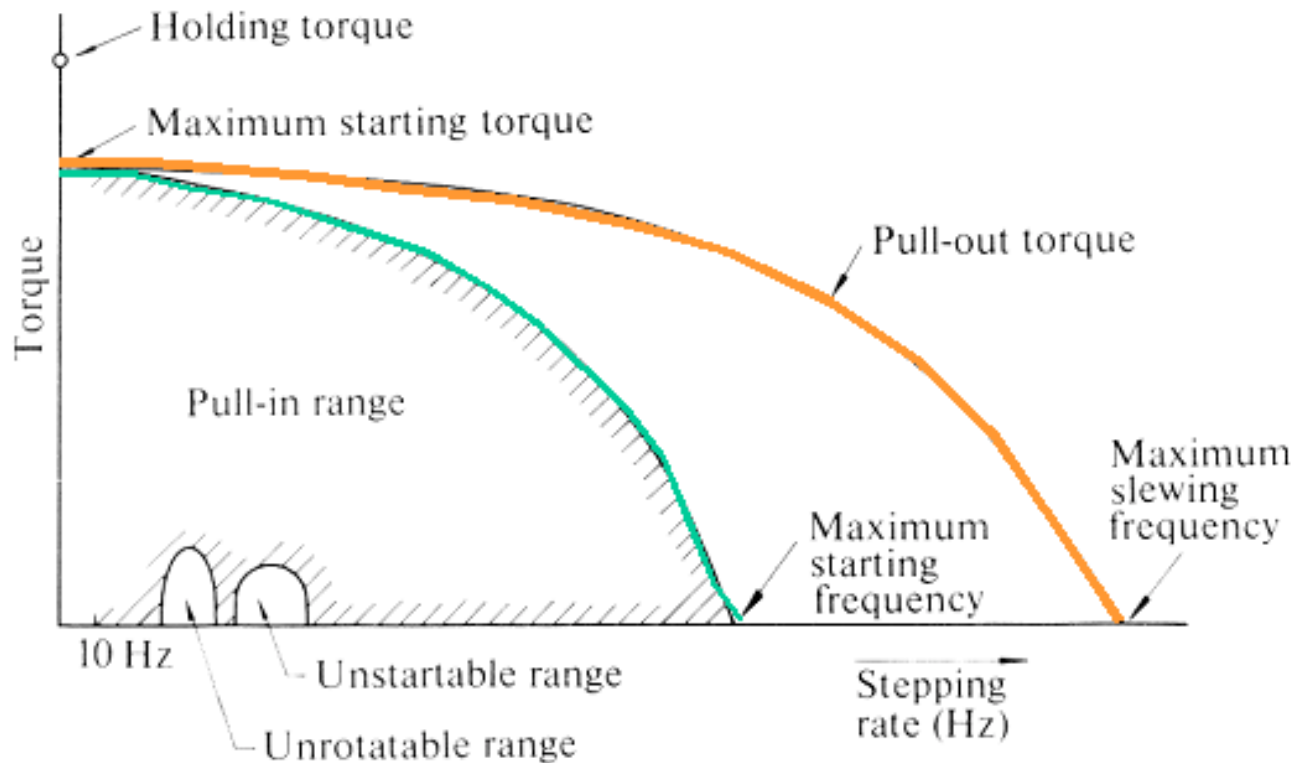




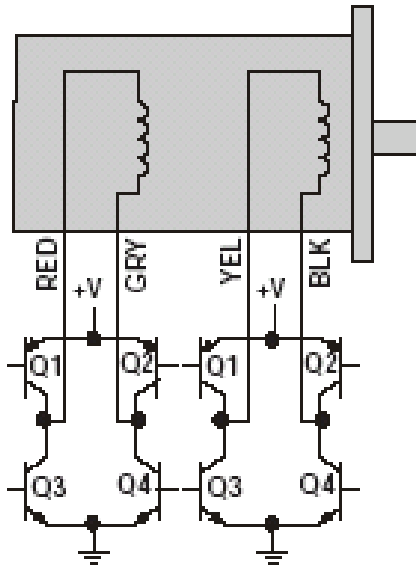
# Half-Stepping



# Stepper Motor – Speed vs. Torque

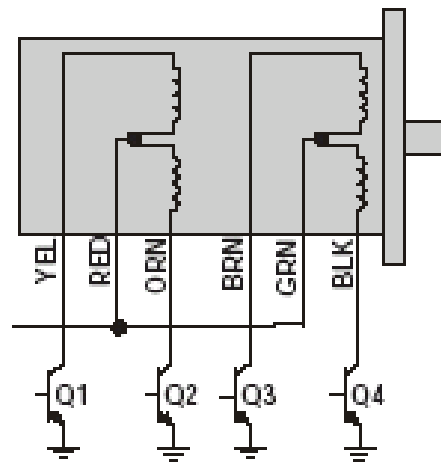


# Sequence for Unipolar and Bipolar

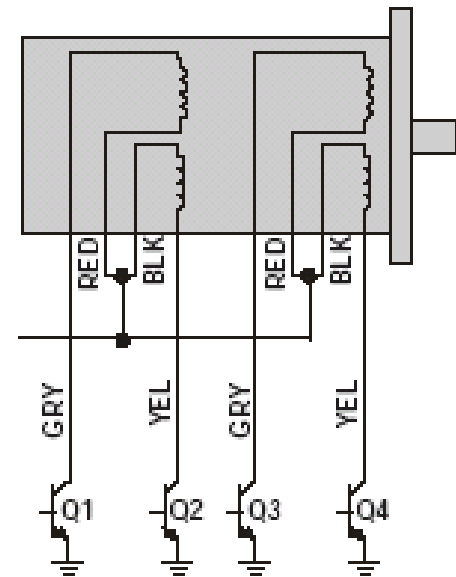


BIPOLAR

Step	CW ROTATION		CCW ROTATION	
	Q <sub>1</sub> -Q <sub>4</sub>	Q <sub>2</sub> -Q <sub>3</sub>	Q <sub>3</sub> -Q <sub>4</sub>	Q <sub>4</sub> -Q <sub>1</sub>
1	ON	OFF	ON	OFF
2	ON	OFF	OFF	ON
3	OFF	ON	OFF	ON
4	OFF	ON	ON	OFF
1	ON	OFF	ON	OFF



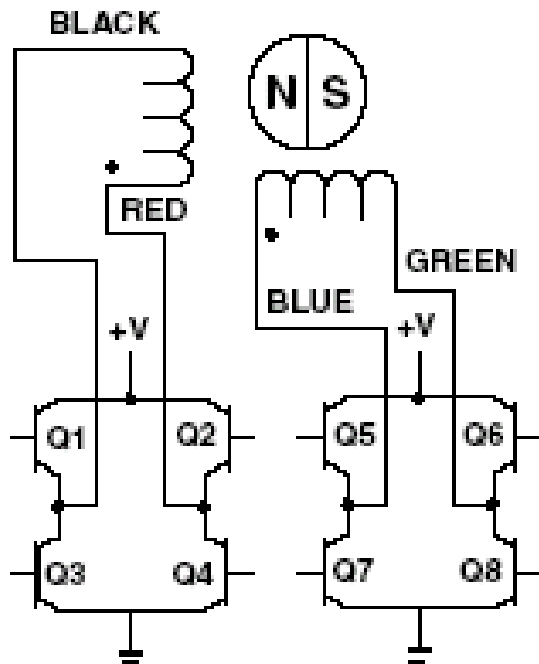
Normal  
4-Step Sequence



UNIPOLAR

Step	CW ROTATION		CCW ROTATION	
	Q <sub>1</sub>	Q <sub>2</sub>	Q <sub>3</sub>	Q <sub>4</sub>
1	ON	OFF	ON	OFF
2	ON	OFF	OFF	ON
3	OFF	ON	OFF	ON
4	OFF	ON	ON	OFF
1	ON	OFF	ON	OFF

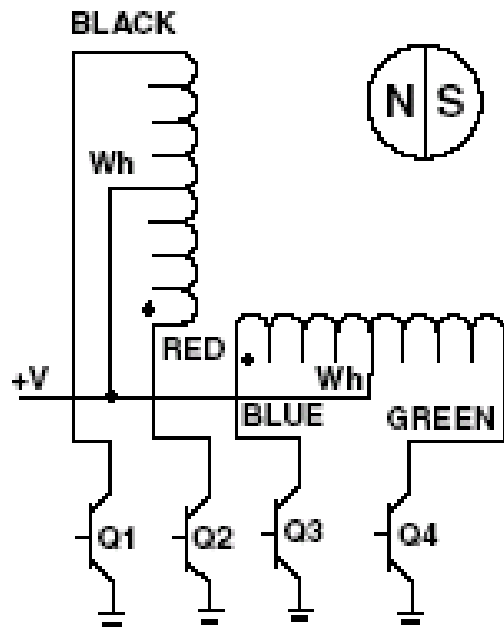
# Bipolar Stepper Control Sequence



Bipolar Step	Q2-Q3	Q1-Q4	Q6-Q7	Q5-Q8
1	ON	OFF	ON	OFF
2	OFF	ON	ON	OFF
3	OFF	ON	OFF	ON
4	ON	OFF	OFF	ON
1	ON	OFF	ON	OFF

CW Rotation →
← CCW Rotation

# Unipolar Stepper Motor Sequence



CW Rotation ↓

Unipolar Step	Q1	Q2	Q3	Q4
1	ON	OFF	ON	OFF
2	OFF	ON	ON	OFF
3	OFF	ON	OFF	ON
4	ON	OFF	OFF	ON
1	ON	OFF	ON	OFF

CCW Rotation ↑

# Bipolar Stepper Motor Driver



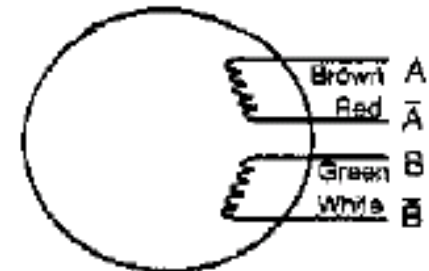
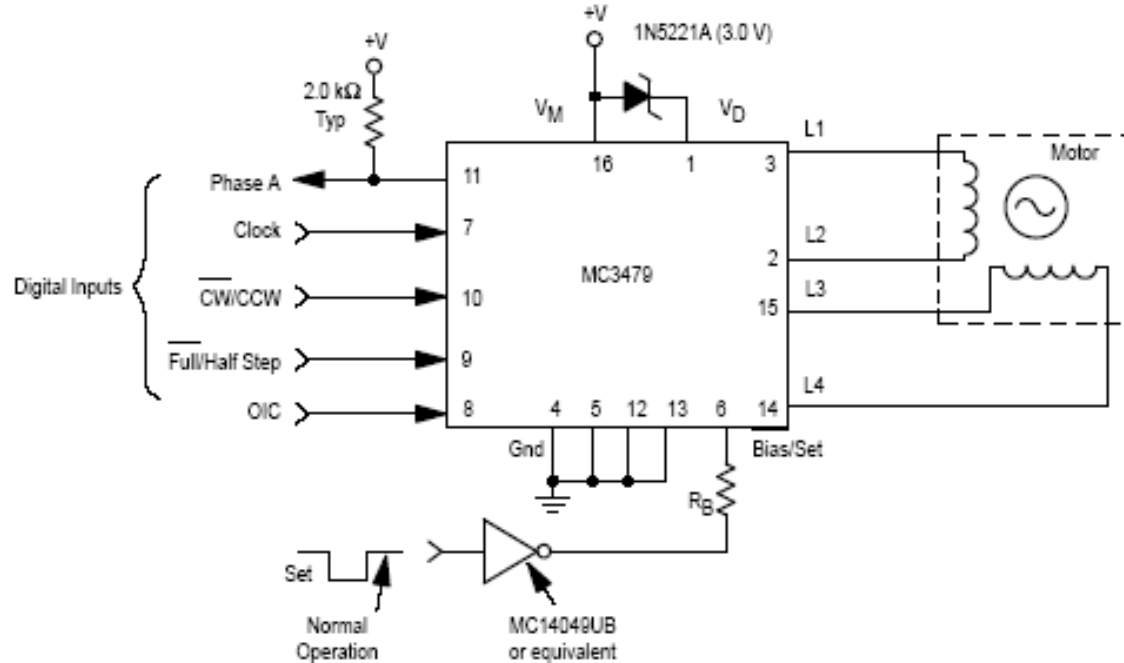
**MOTOROLA MC3479**

## Stepper Motor Driver

two-phase stepper motor in the bipolar mode.



- Single Supply Operation: 7.2 to 16.5 V
- 350 mA/Coil Drive Capability



Step	A	B	$\bar{A}$	$\bar{B}$
1	+	+	-	-
2	-	+	+	-
3	-	-	+	+
4	+	-	-	+
5	+	+	-	-

# Bipolar Driver



## 2916

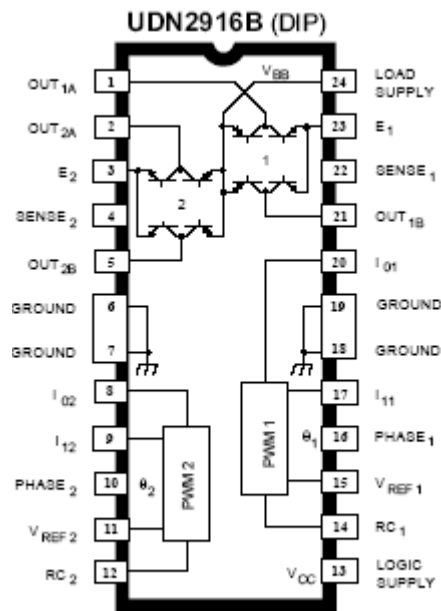
Part Number	Package
UDN2916B	24-Pin DIP
UDN2916EB	44-Lead PLCC
UDN2916LB	24-Lead SOIC

### FEATURES

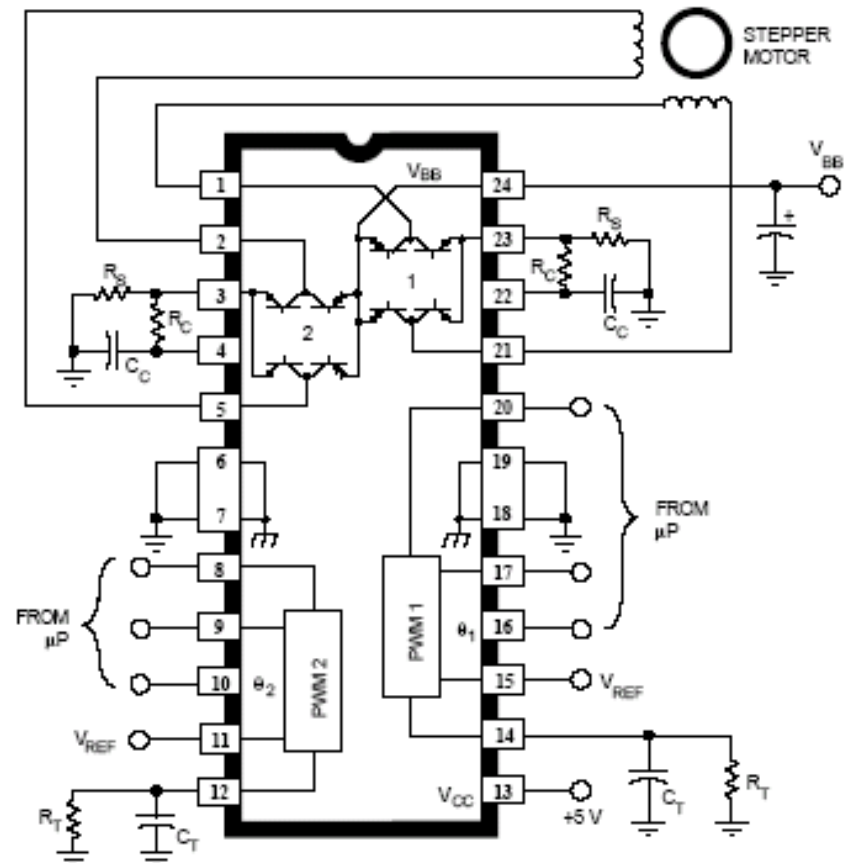
- 750 mA Continuous Output Current
- 45 V Output Sustaining Voltage

**DUAL FULL-BRIDGE  
PWM MOTOR DRIVER**

For **BIPOLAR STEPPER /DC**



Doc. PP-005



Doc. EP-008B

# Unipolar Driver



## 5804

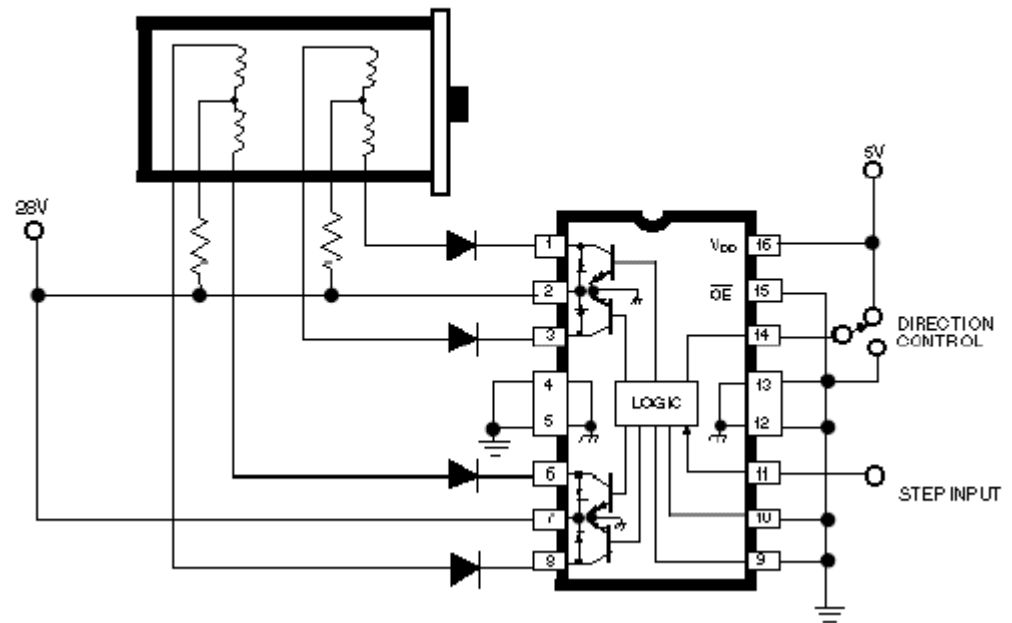
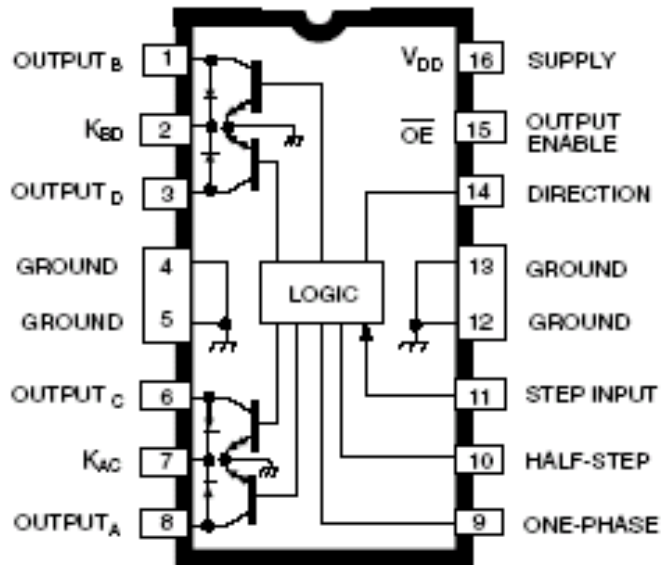
UCN5804B

### FEATURES

- 1.5 A Maximum Output Current
- 35 V Output Sustaining Voltage

## UNIPOLAR STEPPER-MOTOR DRIVER

### TYPICAL APPLICATION L/R Stepper-Motor Drive



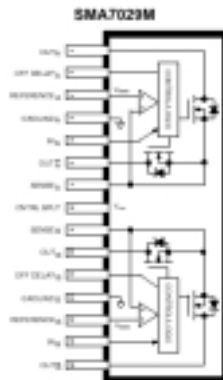


# Unipolar Stepper Driver



## SLA7024M, SLA7026M, AND SMA7029M

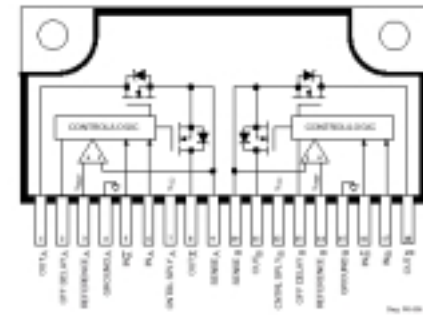
*HIGH-CURRENT PWM, UNIPOLAR STEPPER  
MOTOR CONTROLLER/DRIVERS*



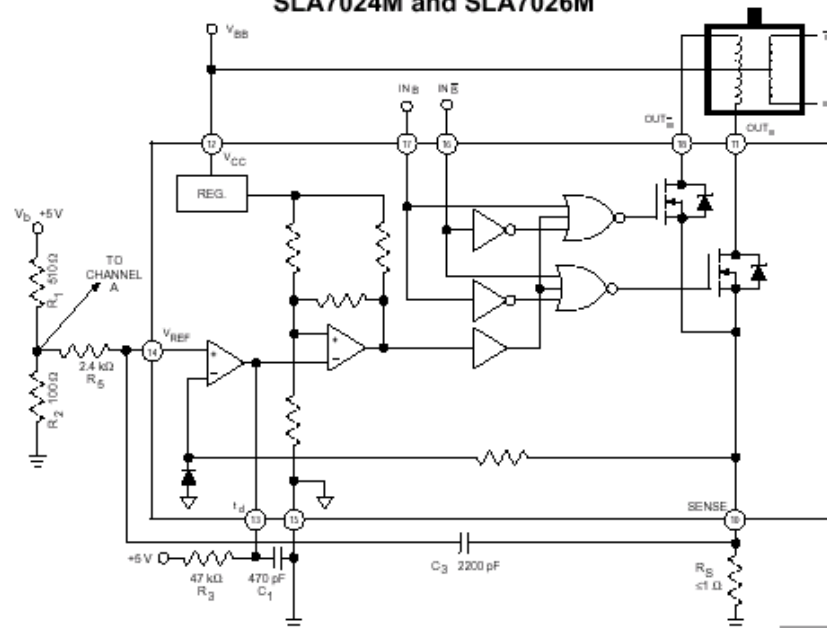
**2-PHASE (FULL STEP) OPERATION  
for SLA7024M and SLA7026M**

Sequence	0	1	2	3	0
Input A	H	L	L	H	H
Input $\bar{A}$	L	H	H	L	L
Input B	H	H	L	L	H
Input $\bar{B}$	L	L	H	H	L
Outputs ON	AB	$\bar{A}B$	$\bar{A}\bar{B}$	$A\bar{B}$	AB

SLA7024M and SLA7026M



**TYPICAL STEPPER MOTOR APPLICATIONS  
(Half of Each Device Shown)  
SLA7024M and SLA7026M**



# Motors



## 12VDC Bipolar Stepper Motor

3.6° / Step

- No. of phases: 2
- Detent torque: 80 g-cm
- Holding torque: 600 g-cm
- Phase resistance: 25Ω
- Phase inductance: 31mH
- Current: 480mA
- Mounting hole size: 0.11"
- Shaft size: 0.43"L x 0.197"Dia.
- Motor size: 1.66"Dia. x 1.31"H



Part No.	Mfr. Cross Ref. No.	1	10	50
105881	SM4203	\$5.99	\$5.59	\$4.95

## 12VDC Unipolar Stepper Motor

3.6° / Step

- No. of phases: 4
- Detent torque: 80 g-cm
- Holding torque: 600 g-cm
- Phase resistance: 75Ω
- Phase inductance: 39mH
- Current: 150mA
- Mounting hole size: 0.11"
- Shaft size: 0.43"L x 0.197"Dia.
- Motor size: 1.66"Dia. x 1.28"H



Part No.	Mfr. Cross Ref. No.	1	10	50
105890	SM4200	\$8.79	\$7.85	\$6.99

## 12VDC Unipolar Stepper Motor

.09° / Step

- No. of phases: 4
- Detent torque: 400 g-cm
- Holding torque: 400 g-cm
- Phase resistance: 200Ω
- Phase inductance: 49.5mH
- Current: 60mA
- Mounting hole size: 0.14"
- Shaft size: 0.36"L x 0.194"Dia.
- Motor size: 1.18"Dia. x 0.68"H



Part No.	Mfr. Cross Ref. No.	1	10	50
173180	30BYJ02AH	\$11.49	\$10.35	\$9.35

## Bipolar and Unipolar Stepper Motors



Fig. 1



Fig. 2



Fig. 3



Fig. 4



Fig. 5



Fig. 6



Fig. 7



Fig. 8

Part Number	Mfr. Cross Ref. No.	Fig.	Step Angle	No. of Phases	Drive System	Volt. (VDC)	Phase Resis. (Ohms)	Curr. (mA)	Phase Inductance (mH)	Detent Torque (g-cm)	Holding Torque (g-cm)	Mounting Hole Space Diagonal (In.)	Mounting Holes (In.)	Shaft Dia. (In.)	Shaft Length (In.)	Motor Dia. (In.)	Motor Height (In.)	Pricing		
																		1	10	50
117954	LB82773-M1	1	7.5°	2	Bipolar	5	6	800	7	100	1080	2.60	1.95	0.250	0.75	2.25	1.00	\$3.79	\$2.99	\$2.25
163395	5017-935 <sup>1</sup>	2	0.9°	2	Bipolar	8.4	30	280	25	36	791	1.73	0.15	0.155	0.29	1.64	1.20	4.95	3.75	2.65
163408	4017-806 <sup>1</sup>	2	1.8°	2	Bipolar	9.2	38	240	52	36	664	1.73	0.15	0.155	0.23	1.66	1.25	2.49	1.89	1.35
105881	SM4203 <sup>2/3</sup>	3	3.6°	2	Bipolar	12	25	480	31	80	600	1.73	0.11	0.197	0.43	1.66	1.31	5.99	5.59	4.95
164056	M82101-P1	1	7.5°	3	Unipolar	5	20	255	5	9	94	1.4	0.13	0.078	0.35	1.00	0.46	1.85	1.69	1.55
151861	C-42M048A04	4	7.5°	4	Unipolar	5	9	550	10	90	750	1.94	0.13	0.117	0.40	1.65	0.83	5.59	5.05	4.55
171601	PF35T48L4 <sup>4</sup>	1	3.6°	4	Unipolar	7	20	350	9	40	680	1.68	0.14	0.078	0.47	1.38	0.58	4.39	3.49	2.65
166705	PM42S-096	1	3.8°	4	Unipolar	12	84	140	16	60	450	1.95	0.13	0.117	0.40	1.66	1.64	3.95	2.95	2.15
105890	SM4200 <sup>3</sup>	3	3.6°	4	Unipolar	12	75	150	39	80	600	1.73	0.11	0.197	0.43	1.66	1.28	8.79	7.85	6.99
213321	35BY48-27	7	7.5°	4	Unipolar	12	15	800	68	90	460	1.96	0.13	0.078	0.25	1.38	8.30	14.95	13.49	12.29
173180	30BY102AH <sup>5</sup>	6	.09°	4	Unipolar	12	200	60	49.5	400	400	1.42	0.14	0.194	0.36	1.18	0.68	11.49	10.35	9.35
192794	PM42S048 <sup>6</sup>	5	7.5°	4	Unipolar	24	45	500	17.5	39	570	1.97	0.09	0.117	0.33	1.66	0.54	4.95	3.75	2.65
210382	5620	1	7.5°	4	Unipolar	24	100	436	60	40	380	1.67	0.13	0.078	0.40	1.38	0.58	5.95	5.49	4.95
210391	STP42N1963	8	3.75°	4	Unipolar	24	110	436	60	60	600	1.95	0.13	0.118	0.42	1.65	0.54	6.95	6.25	5.59

<sup>1</sup> 1.500" Dia. x 1.100" H

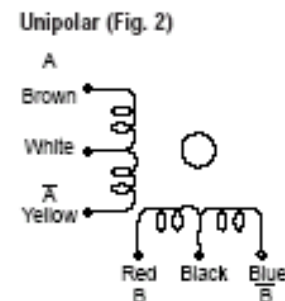
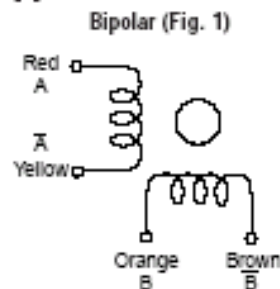
<sup>4</sup> 1.400" Dia. x 1.100" H

# Motors

GBM is an ISO-9001 Certified Company

## GBM Bipolar and Unipolar Stepper Motors

- Bearing type: ball
- Dielectric strength: 500V, 50Hz/minute
- 18" lead wires
- Step angle: 1.8°
- Ambient temperature: -10°C to +55°C
- Insulation resistance: 100MΩ @ 500VDC
- Use P/N 161998, pg 162, for shaft coupler



† NEMA 17



† NEMA 23

Part Number	Product Number	Fig.	NEMA† Form	No. of Phases	Drive System	Voltage (VDC)	Phase Resistance (Ohms)	Current (mA)	Phase Inductance (mH)	Detent Torque (g-cm)	Holding Torque (g-cm)	Mounting Hole Space Diagonal (In.)	Mounting Holes (In.)	Shaft Diameter (In.)	Shaft Length (In.)	Motor Diameter (In.)	Motor Height (In.)	Weight (lbs.)	Pricing		
																			1	10	50
155432	42BYG228	2	17	4	Unipolar	12	30	400	23	220	2,000	1.73	0.1	0.197	0.9	1.7	1.5	0.5	\$17.95	\$16.29	\$14.59
155459	42BYG023*	1	17	2	Bipolar	12	30	400	36	220	2,100	1.73	0.1	0.197	0.6	1.7	1.3	0.5	17.95	16.29	14.59
172646	42BYG205	2	17	4	Unipolar	9.6	75	480	15	220	2,300	1.73	0.1	0.197	0.9	1.7	1.4	0.5	14.95	13.49	11.95
162026	57BYG084	2	23	4	Unipolar	12	20	600	22	725	6,000	2.65	0.2	0.250	1.0	2.2	2.0	1.3	26.95	24.29	21.85
206025	23PMC10804	2	23	4	Unipolar	5.4	8	1500	56	1300	20,000	2.65	0.2	0.184	0.9	2.2	3.0	1.9	29.95	26.95	24.25

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# Dual Motor Gearbox Kit

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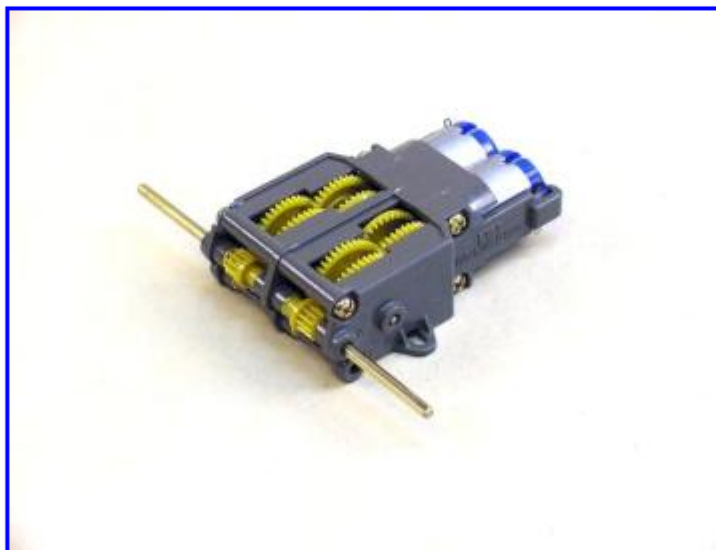
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## Dual Motor Gearbox Kit



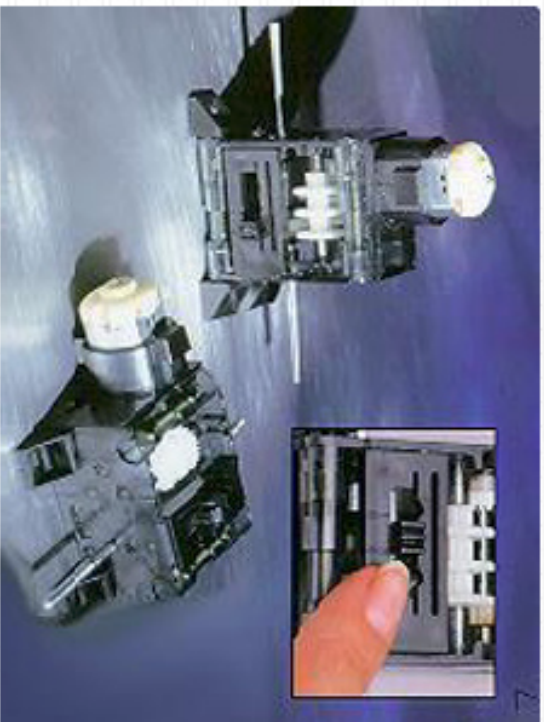
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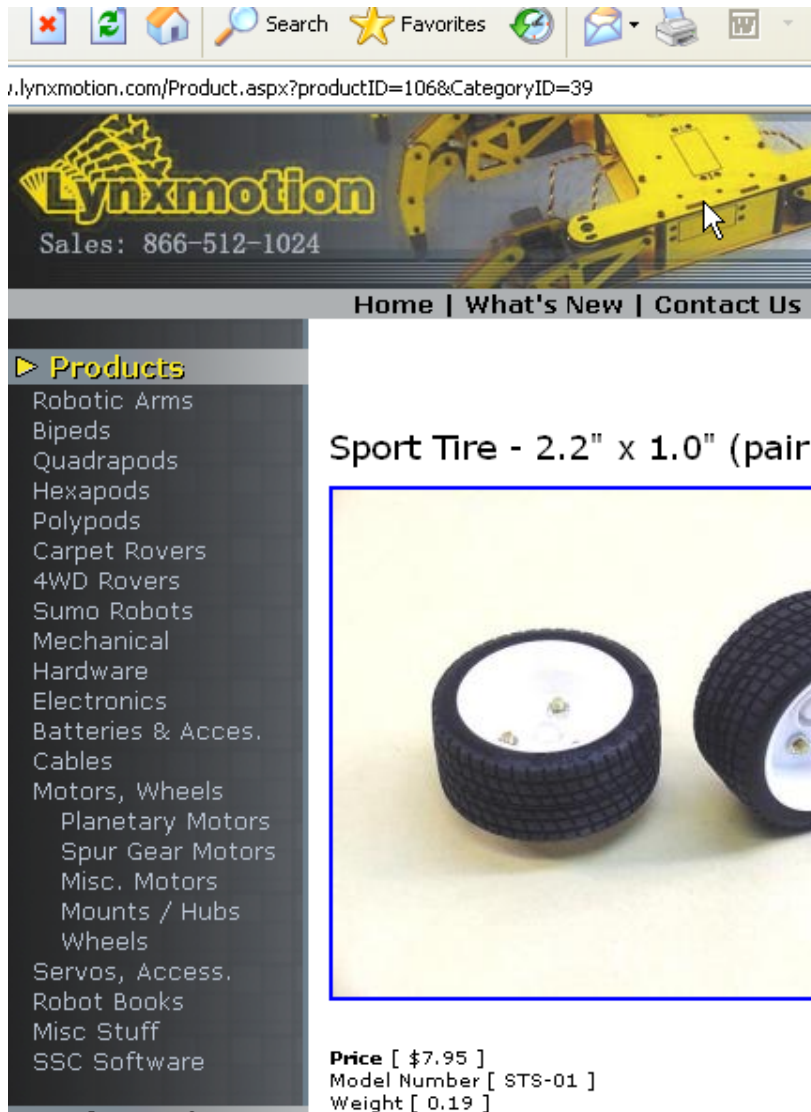


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	<a href="#">2238</a>	<a href="#">Double 4-Speed Gearbox</a>
	<a href="#">2013</a>	<a href="#">High Power Gear Box H.E.</a>
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# Dual Motor Gearbox Kit



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Off-Road Tire





Diameter = 2.2"  
Width = 1.0"  
Motor = Dual Motor Gearbox  
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# Motor with Wheels

