

# Chapter 4: Design of Fail-Safe Computer Systems

## *Sections 4.3 & 4.4*

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# Topics

- 4.3: Fail-Safe Computer Systems - Dual Redundant Architecture
  - 4.3.1: Simplex System Limitations
  - 4.3.2: Dual Redundancy - Sensors
  - 4.3.3: Dual Redundancy - Computer Hardware
  - 4.3.4: Software in the Dual Redundant Hardware System
  - 4.3.5: Dual Redundancy and Independent External Safety Devices
- 4.4: Reliability and Quality Improvements
  - 4.4.1: Reliability Improvements
  - 4.4.2: Quality Measures



## 4.3.1: Simplex System Limitations

- Fail-Safe System: One that in the event of a failure will revert to a non-operating state that will not cause a mishap.
- The simplex computer system can be made fail-safe and suitable for use in a large number of potentially hazardous applications.
- Potential weaknesses in two areas: sensor failure detection and computer fault detection

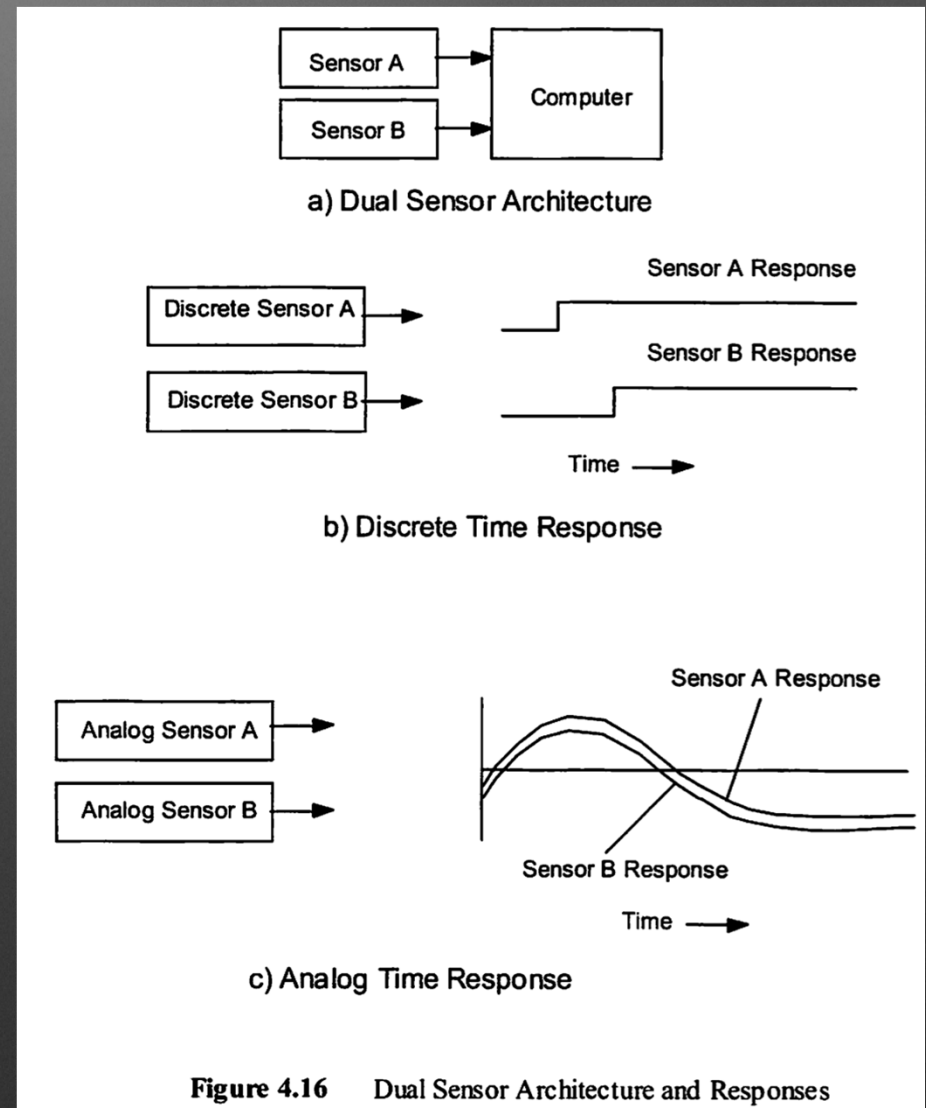
# 4.3.1: Simplex System Limitations

- Sensor Failure Detection:
  - Failure of a single sensor can be detected only if software can estimate what the correct sensor value should be.
  - Cannot always know in advance what the sensor value should be at any given time.
- Computer Hardware Fault and Failure Detection:
  - Fault and failure diagnostics cannot detect all possible hardware faults.
  - Redundant computers may be required.



# 4.3.2: Dual Redundancy - Sensors

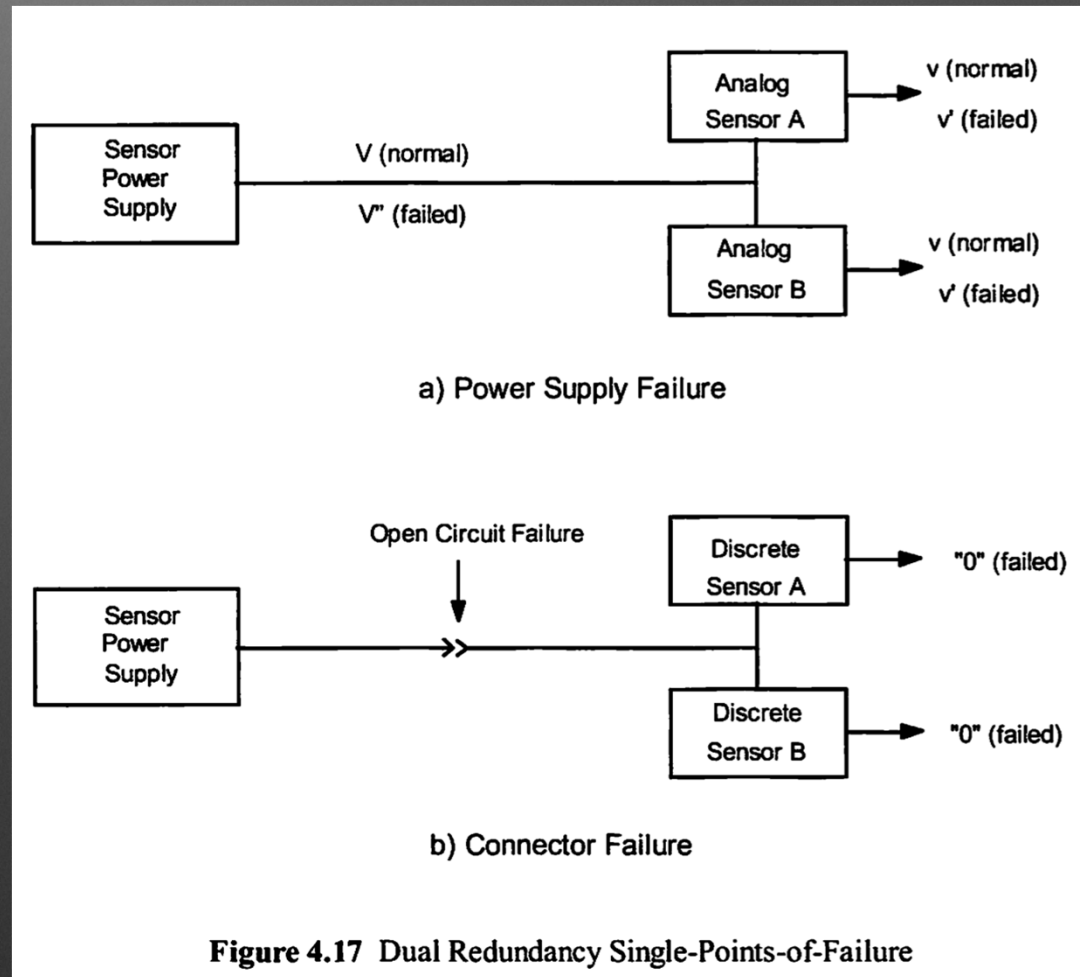
- Duplicate sensors using one for monitoring and control and the second as a reference that provides the “known” value for use in failure detection.
  - a) Two sensors measure same stimulus and generate identical outputs.
  - b) Outputs of two sensors are skewed in time.
  - c) Sensors generating analog outputs can also be expected to differ. Threshold must be established.



## 4.3.2: Dual Redundancy - Sensors

- **Single-Points-of-Failure:** simplex components can have single failures resulting in the sensors generating matching, but incorrect results.

- a) Dual sensor outputs will match, whether correct or incorrect.
- b) A single open-circuit failure in the connector can leave both sensors generating the same unchanged level regardless of input stimulus.



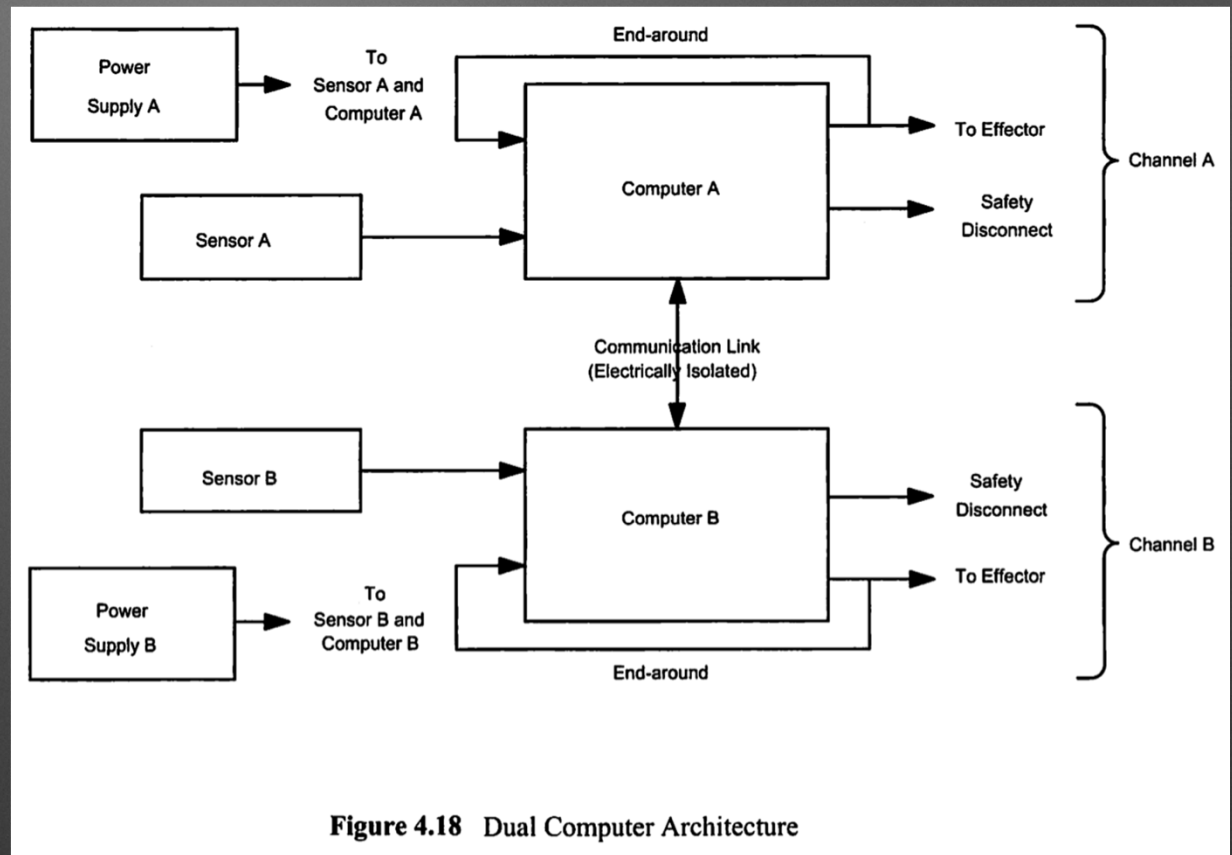


## 4.3.3: Dual Redundancy - Computer Hardware

- **Dual computer redundancy** is employed where hardware single-points-of-failure are unacceptable and where failure detection speed is important.
- Hardware and software in each of the two computers will function identically when there are no failures.
- Matching Outputs = No Failures
- Just compare the two computer outputs

# 4.3.3: Dual Redundancy - Computer Hardware

- Computer hardware, system power supplies, interconnects, and sensors are duplicated.
- **Channel:** groupings of sensors, power supplies, computers, and interconnects.
- Channels are independent; communication path is electrically isolated.

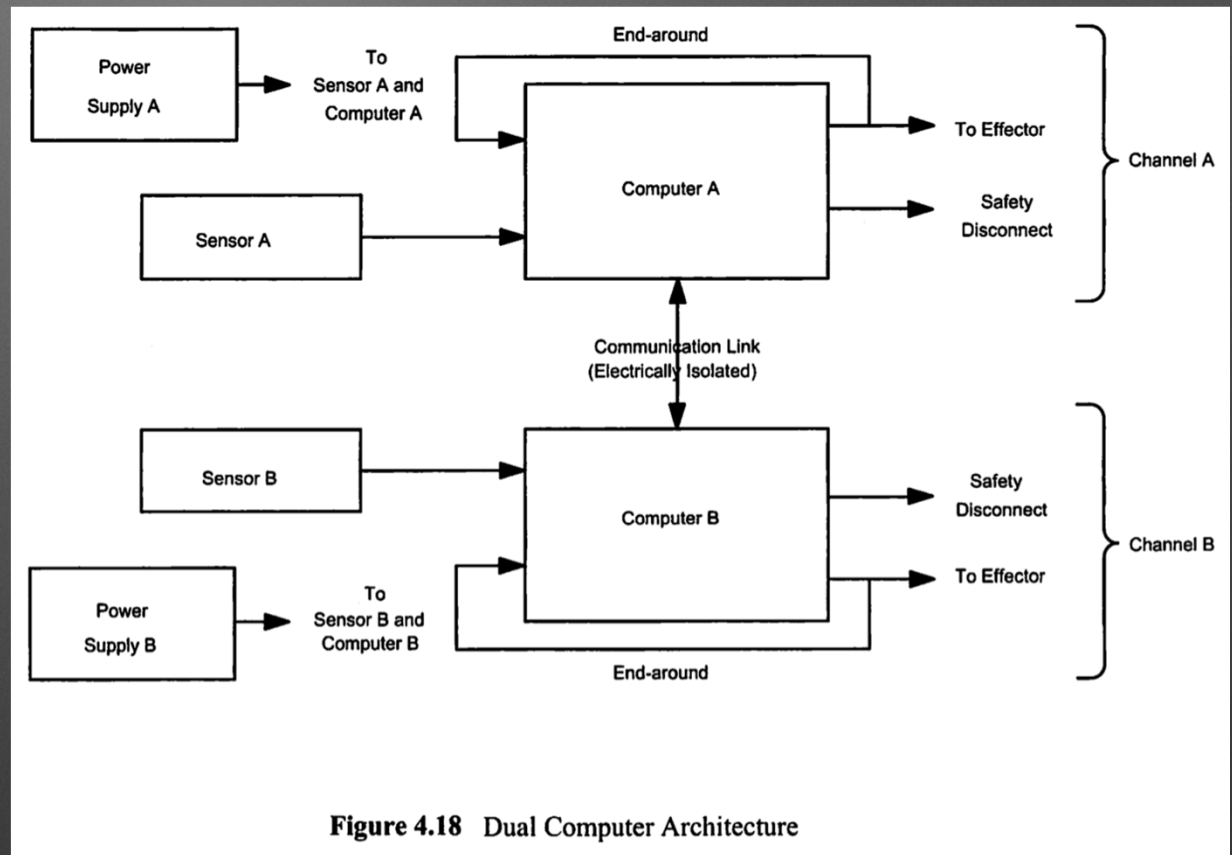


- Computers execute exactly the same sequence of instructions.
- Two basic functions: normal control/monitoring and hardware failure detection



## 4.3.3: Dual Redundancy - Computer Hardware

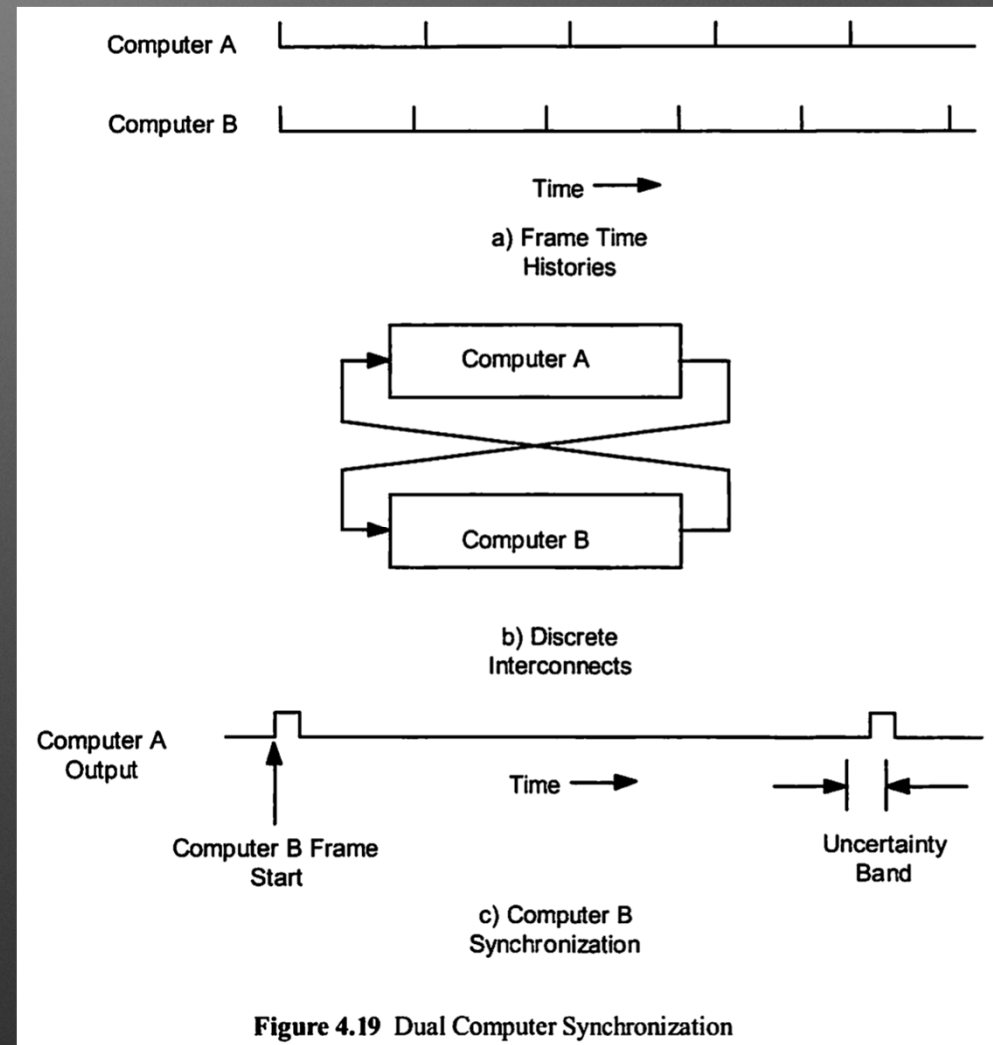
- Computer A and Computer B exchange sensor values which are compared
- Mismatch = Declared Failure
- **End-Around Test** conducted to cover failures that might occur.



- When a failure is detected, the computer software generates a disconnect output that must reconfigure the system to a fail-safe condition.

# 4.3.3: Dual Redundancy - Computer Hardware

- The frame of the two computers need to be synchronized for the hardware and software in the two channels to function identically when there are no failures.
- Computer B is synchronized to Computer A.
- As a crosscheck on Computer B, Computer A samples Computer B's frame pulse to verify that it matches its own.





## 4.3.3: Dual Redundancy - Computer Hardware

- Dual redundancy is usually employed where required speed of failure detection exceeds human reaction times.
- Dual-sensor/Dual-Computer architecture eliminates speed and coverage limitations of the simplex system's failure detection process.
- Two failed components can produce identical but incorrect outputs.
- Dissimilar components can be used to counteract **common-cause hardware failures**.
- Dual redundant architecture eliminates undetectable single-points-of-failure.

## 4.3.4: Software in the Dual Redundant Hardware System

- Common-cause failures may surface from the use of identical software in dual redundant hardware channels — eroding the safety benefit gained by using redundant hardware.
- Each computer in the dual channel system should be equipped with a separate hardware watchdog timer.
- The use of dissimilar software can be considered when software faults cannot be detected.



## 4.3.5: Dual Redundancy and Independent External Safety Devices

- Independent external safety devices and safety interlocks should always be employed since faults can still reside in the operational system.
- An emergency stop provision should be incorporated to include unplanned events (earthquakes, fire, etc.)

## 4.4.1: Reliability Improvements

- Employing higher-grade components and improving reliability will do little to reduce mishap risk to an acceptable level.
- Improvement in Reliability = Increase in Cost
- Employ redundancy when high component reliability is required for functionality.



## 4.4.2: Quality Measures

- One should, in theory, be able to design software that is fault-free.
- However, it must be assumed that, like hardware, software will contain faults.
- Internal and external safety devices must be employed to protect against them.